NICHIA CORPORATION

SPECIFICATIONS FOR RED LED

NSPR346LS

- RoHS Compliant

SPECIFICATIONS

(1) Absolute Maximum Ratings

Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	I_F	50	mA
Pulse Forward Current	I_{FP}	150	mA
Reverse Voltage	V_R	5	V
Power Dissipation	P_D	127	mW
Operating Temperature	T_{opr}	-30~85	°C
Storage Temperature	T_{stg}	-40~100	°C
Junction Temperature	T_J	100	°C

* Absolute Maximum Ratings at T_A=25°C.
* I_{FP} conditions with pulse width ≤10ms and duty cycle ≤10%.

(2) Initial Electrical/Optical Characteristics

Item		Symbol	Condition	Typ	Unit
Forward Voltage		V_F	I_F=20mA	2.2	V
Reverse Current		I_R	V_R=5V	-	μA
Luminous Intensity		I_v	I_F=20mA	-	cd
Chromaticity Coordinate	x	-	I_F=20mA	0.700	-
	y	-	I_F=20mA	0.299	-

* Characteristics at T_A=25°C.
* Luminous Intensity value as per CIE 127:2007 standard.
* Chromaticity Coordinates as per CIE 1931 Chromaticity Chart.

RANKS

Item	Rank	Min	Max	Unit
Forward Voltage	-	1.80	2.55	V
Reverse Current	-	-	50	μA
Luminous Intensity	V12	1.82	1.98	cd
	V11	1.67	1.82	
	U22	1.53	1.67	
	U21	1.40	1.53	
	U12	1.28	1.40	
	U11	1.18	1.28	

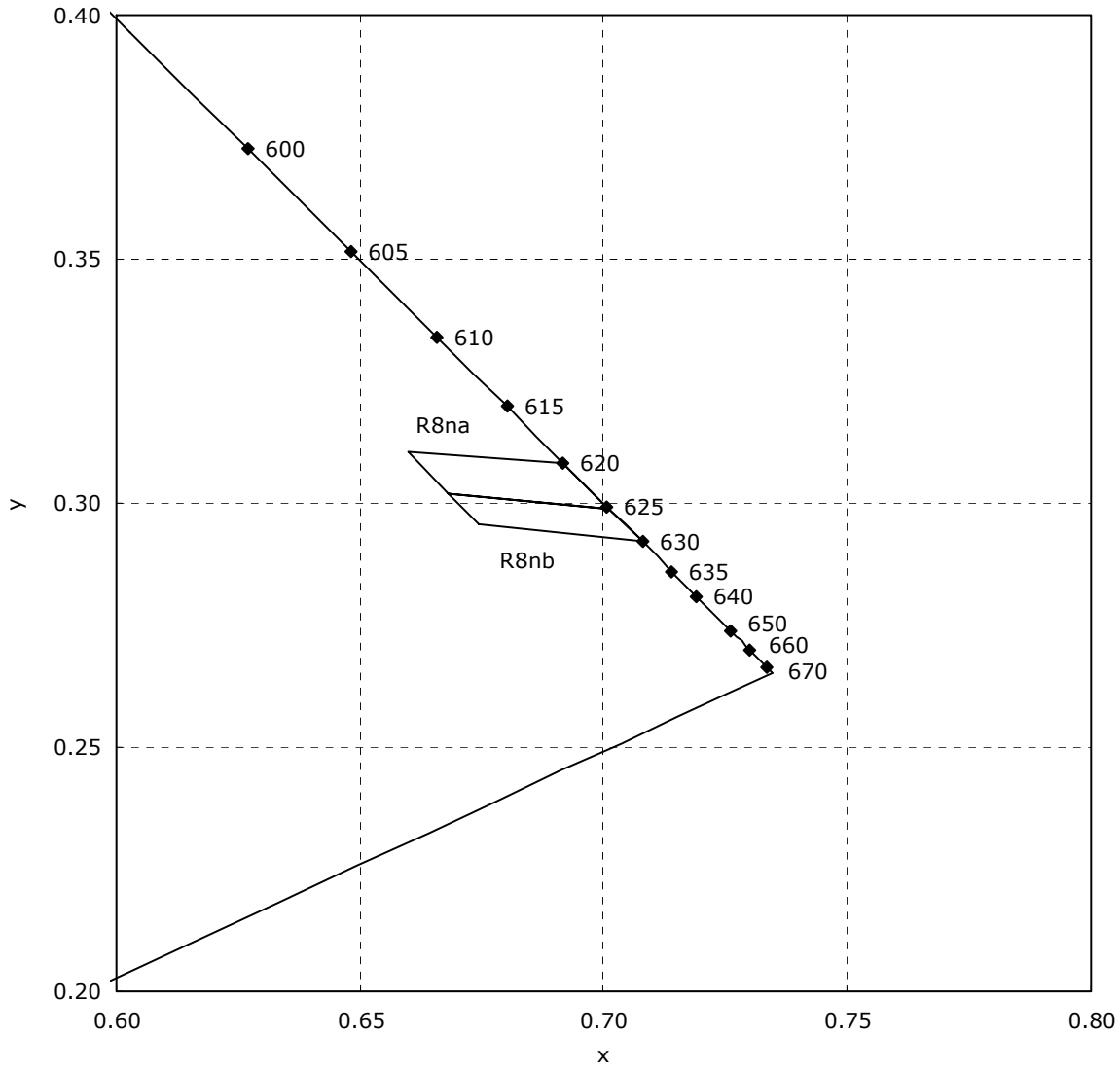
Color Ranks

	Rank R8na			
x	0.6680	0.6598	0.6915	0.7010
y	0.3020	0.3106	0.3083	0.2990

	Rank R8nb			
x	0.6742	0.6680	0.7010	0.7080
y	0.2958	0.3020	0.2990	0.2920

* Ranking at T_A=25°C.
* Forward Voltage Tolerance: ±0.05V
* Luminous Intensity Tolerance: ±10%
* Chromaticity Coordinate Tolerance: ±0.01
* LEDs from the above ranks will be shipped.
  The rank combination ratio per shipment will be decided by Nichia.

CHROMATICITY DIAGRAM

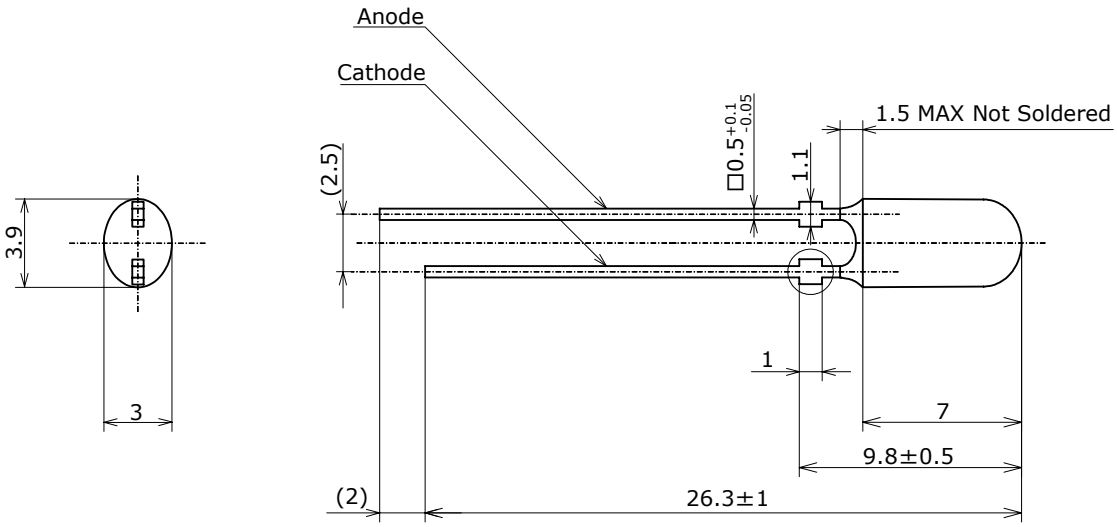


OUTLINE DIMENSIONS

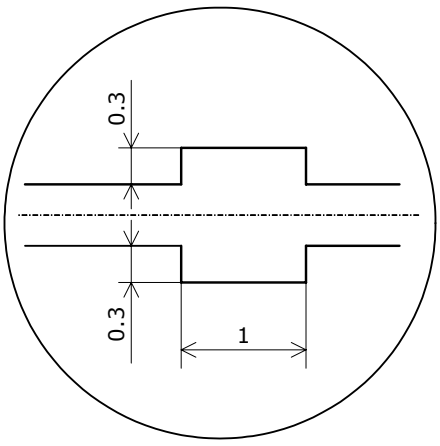
* 本製品はRoHS指令に適合しております。
This product complies with RoHS Directive.

NSPR346LS
管理番号 No. STS-DA7-4436

(単位 Unit: mm, 公差 Tolerance: ±0.2)



ストッパー部詳細図
Lead Standoff



項目 Item	内容 Description
樹脂材質 Resin Materials	エポキシ樹脂 Epoxy Resin
レンズ色 Lens Color	赤色(拡散剤入り) Red(with diffuser)
リードフレーム材質 Lead Frame Materials	鉄+銀メッキ+鉛フリーはんだメッキ Ag-plated and Lead-free Solder-plated Iron
質量 Weight	0.16g(TYP)

* タイバーを切り取った部分は鉄が露出しております。
またLEDには鋭利な部分があります。特にリード部分は、人体を傷つける
ことがありますので、取り扱いに際しては十分注意して下さい。
The tie bar cut-end surface exhibits exposed iron base metal.
Care must be taken to handle the LEDs, as it may contain sharp parts
such as lead, and can cause injury.

* レンズ樹脂部の形状は、同じ346シリーズにおいても製品型番毎に
それぞれ異なります。製品外形に関係する部品、治具等設計の際は
十分注意して下さい。
Care must be taken to design LED shape-related parts and tools
as the lens shape varies by part number, even among the same
346 series products.

* はんだメッキ部に素地の著しい露出はないこととします。
No noticeable exposure of base metal of the lead with a solder-dipped finish.

SOLDERING

- Recommended Hand Soldering Condition

Temperature	350°C Max
Soldering Time	3sec Max
Position	No closer than 2mm from the base of the lens.

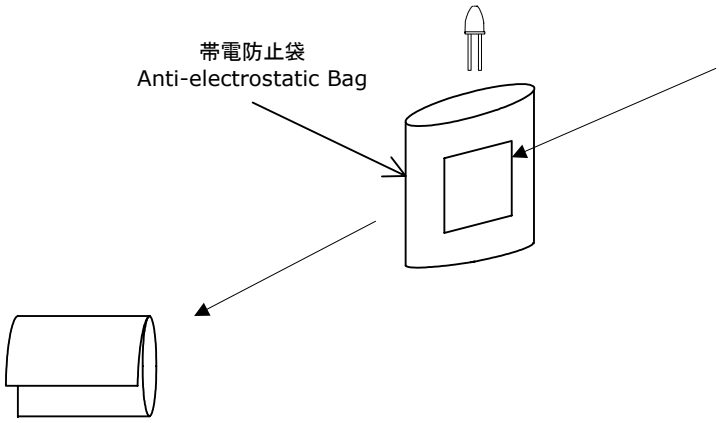
- Recommended Dip Soldering Condition

Pre-Heat	120°C Max
Pre-Heat Time	60sec Max
Solder Bath Temperature	260°C Max
Dipping Time	10sec Max
Dipping Position	No closer than 2mm from the base of the lens.

* Solder the LED no closer than 2mm from the base of the lens.
  Soldering beyond the base of the tie bar is recommended.
* Dip soldering/hand soldering must not be performed more than once.
* Care should be taken to avoid cooling at a rapid rate and ensure the peak temperature ramps down slowly.
* When soldering, do not apply stress to the lead frame while the LED is hot.
* When using a pick and place machine, choose an appropriate nozzle for this product.
* After soldering, the LED position must not be corrected.
* After soldering, NO mechanical shock or vibration should be applied to LED lens
  until the LEDs cool down to room temperature.
* In order to avoid damage on the lens during cutting and clinching the leads,
  it is not recommended to solder the LEDs directly on customer PCB without any gap between the lens and the board.
  If it is unavoidable, customer is advised to check whether such soldering will not cause wire breakage or lens damage.
  Direct soldering to double-sided PCBs must be avoided due to an increased effect of heat on the lens.
* When it is necessary to clamp the LEDs to prevent soldering failure,
  it is important to minimize the mechanical stress on the LEDs.
* Cut the LED lead frames at room temperature. Cutting the lead frames at high temperature may cause failure of the LEDs.
* Consider factors such as the dip soldering temperature, hand soldering temperature, etc. when choosing the solder.
* When flux is used, it should be a halogen free flux. Ensure that the manufacturing process is not designed in a manner
  where the flux will come in contact with the LEDs.

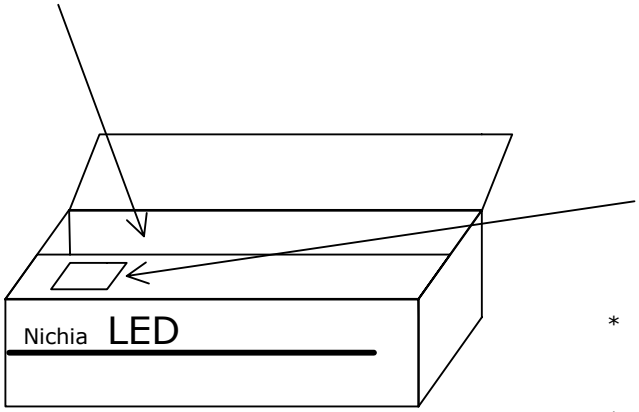
PACKAGING - BULK

Nxxxxxxx
管理番号 No.　STS-DA7-0001C

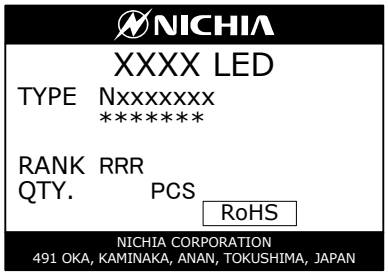


袋の表示 Label printed on the bag

帯電防止袋を並べて入れ、ダンボールで仕切ります。
Anti-electrostatic bags are packed in cardboard boxes with corrugated partitions.



ラベル Label attached to the box



* 客先型名を*******で示します。
客先型名が設定されていない場合は空白です。
******* is the customer part number.
If not provided, it will not be indicated on the label.

* ロット表記方法についてはロット番号の項を
参照して下さい。
For details, see "LOT NUMBERING CODE"
in this document.

* 本製品は帯電防止袋に入れたのち、輸送の衝撃から保護するためダンボールで梱包します。
Products are packed in an anti-electrostatic bag.
They are shipped in cardboard boxes to protect them from external forces during transportation.

* 取り扱いに際して、落下させたり、強い衝撃を与えたりしますと、製品を損傷させる原因になりますので注意して下さい。
Do not drop or expose the box to external forces as it may damage the products.

* ダンボールには防水加工がされておりませんので、梱包箱が水に濡れないよう注意して下さい。
Do not expose to water. The box is not water-resistant.

* 輸送、運搬に際して弊社よりの梱包状態あるいは同等の梱包を行って下さい。
Using the original package material or equivalent in transit is recommended.

LOT NUMBERING CODE

Lot Number is presented by using the following alphanumeric code.

YMxxxx - RRR

Y - Year

Year	Y
2009	9
2010	A
2011	B
2012	C
2013	D
2014	E

M - Month

Month	M	Month	M
1	1	7	7
2	2	8	8
3	3	9	9
4	4	10	A
5	5	11	B
6	6	12	C

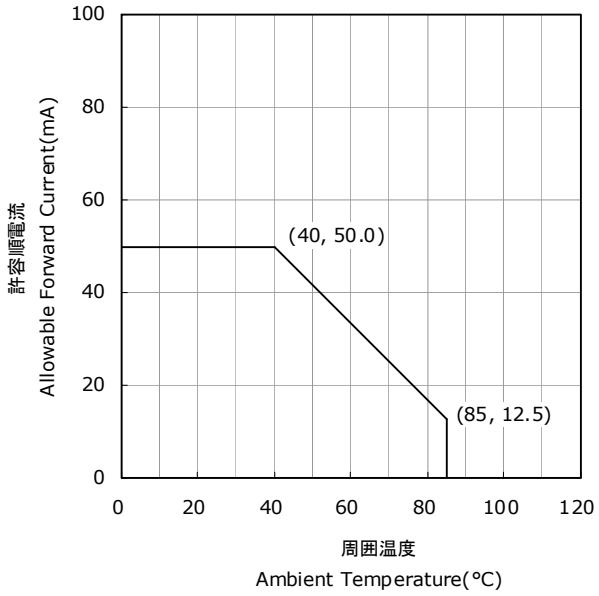
xxxx-Nichia's Product Number

RRR-Ranking by Color Coordinates, Ranking by Luminous Intensity

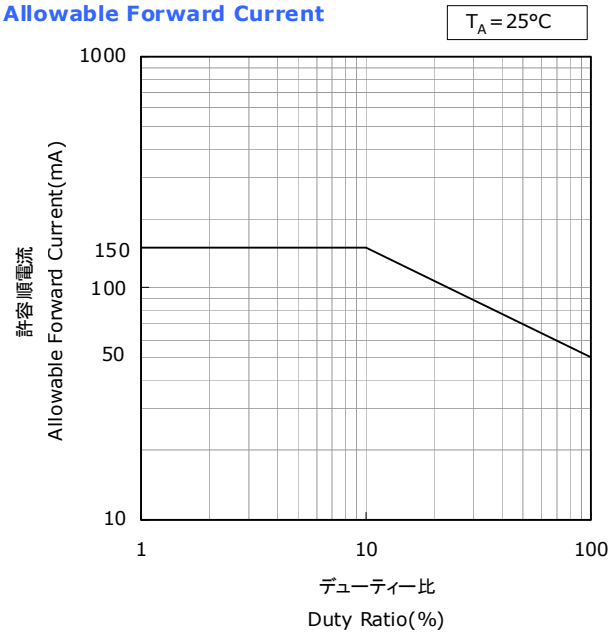
DERATING CHARACTERISTICS

NxPR346xS
管理番号 No. STS-DA7-0339B

周囲温度–許容順電流特性
Ambient Temperature vs
Allowable Forward Current



デューティー比–許容順電流特性
Duty Ratio vs
Allowable Forward Current

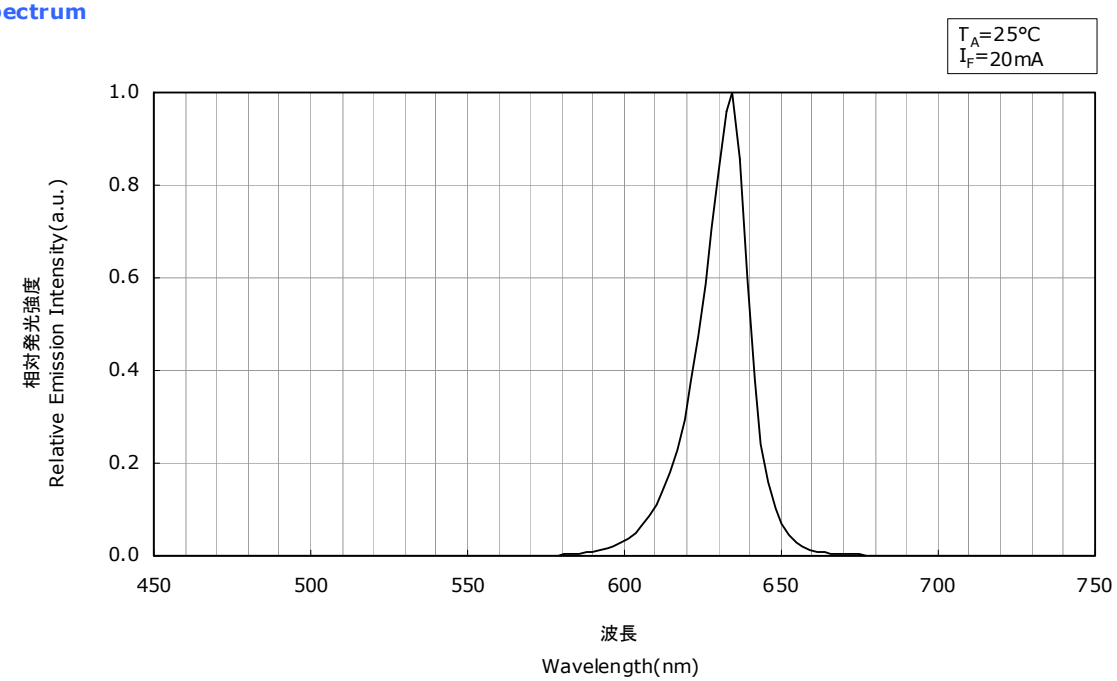


OPTICAL CHARACTERISTICS

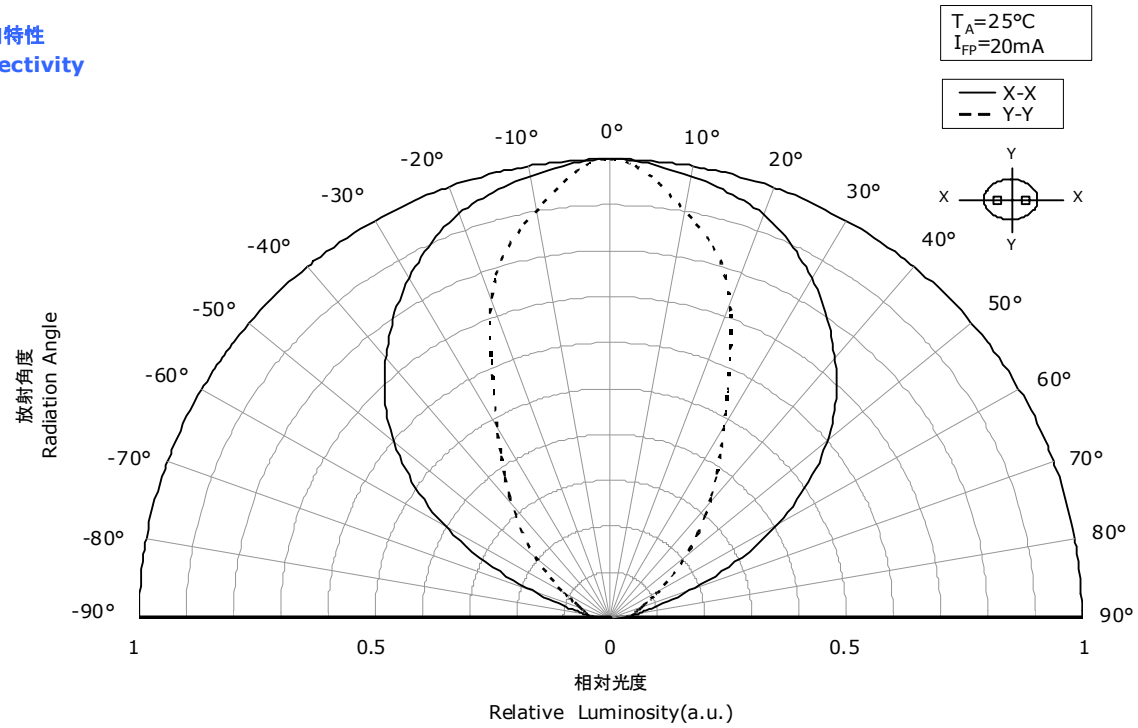
＊ 本特性は参考です。
All characteristics shown are for reference only and are not guaranteed.

NSPR346LS
管理番号 No. STS-DA7-4413

発光スペクトル
Spectrum



指向特性
Directivity

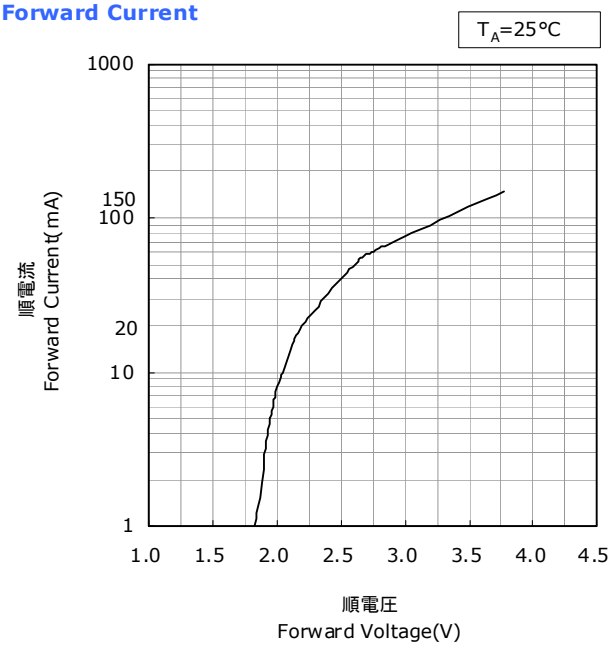


FORWARD CURRENT CHARACTERISTICS / TEMPERATURE CHARACTERISTICS

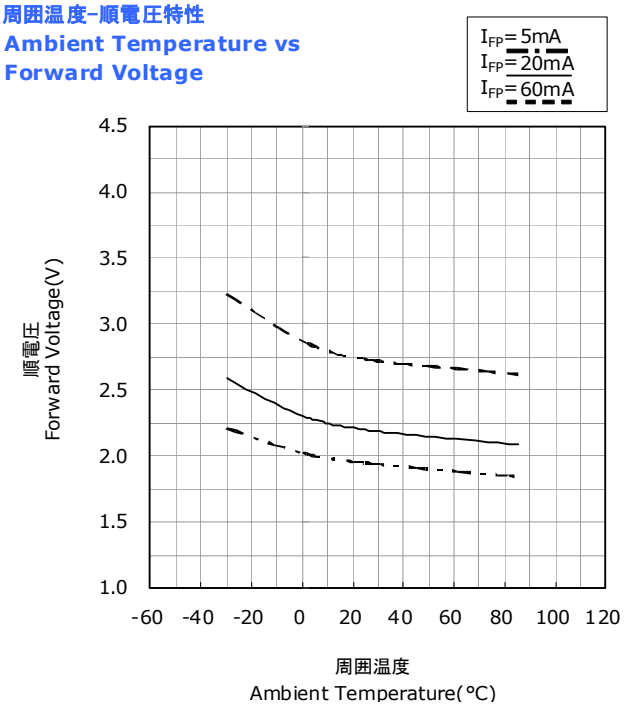
＊ 本特性は参考です。
All characteristics shown are for reference only and are not guaranteed.

NSPR346LS
管理番号 No. STS-DA7-4414

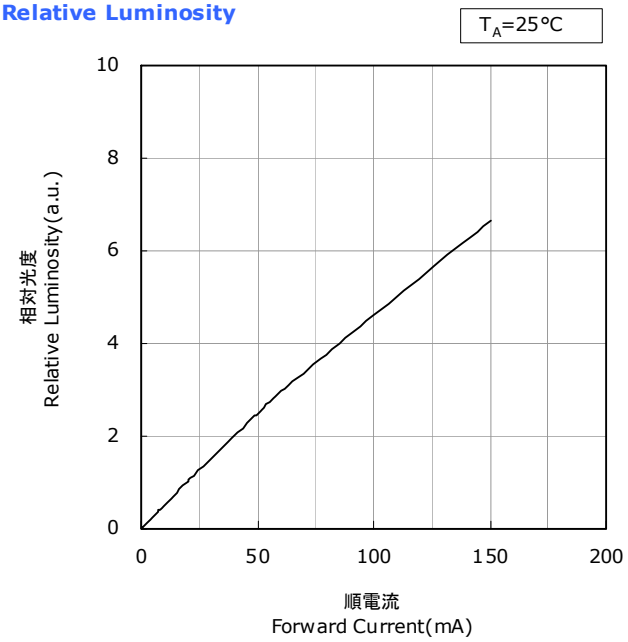
順電圧-順電流特性
Forward Voltage vs Forward Current



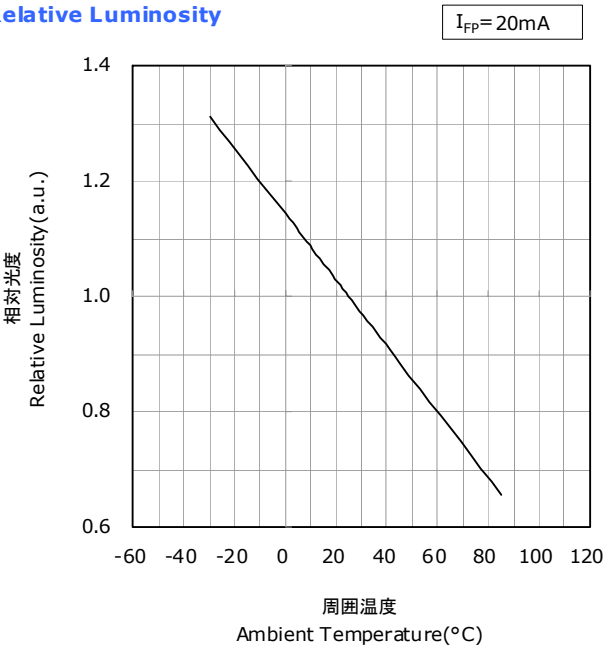
周囲温度-順電圧特性
Ambient Temperature vs Forward Voltage



順電流-相対光度特性
Forward Current vs Relative Luminosity



周囲温度-相対光度特性
Ambient Temperature vs Relative Luminosity

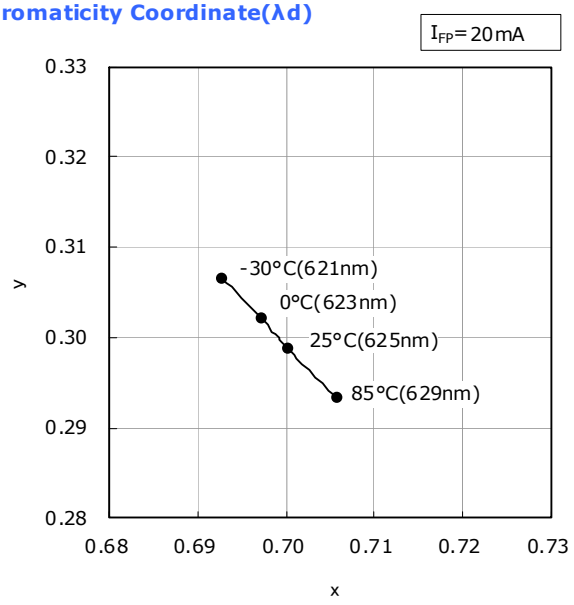


FORWARD CURRENT CHARACTERISTICS / TEMPERATURE CHARACTERISTICS

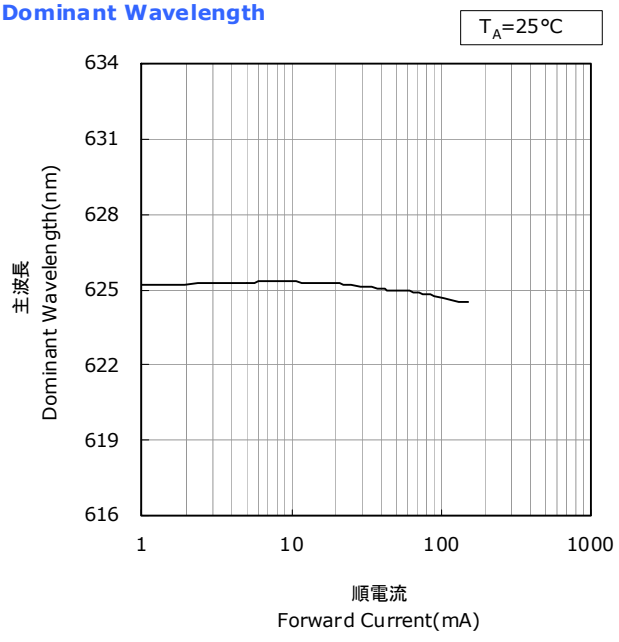
＊ 本特性は参考です。
All characteristics shown are for reference only and are not guaranteed.

NSPR346LS
管理番号 No. STS-DA7-4415

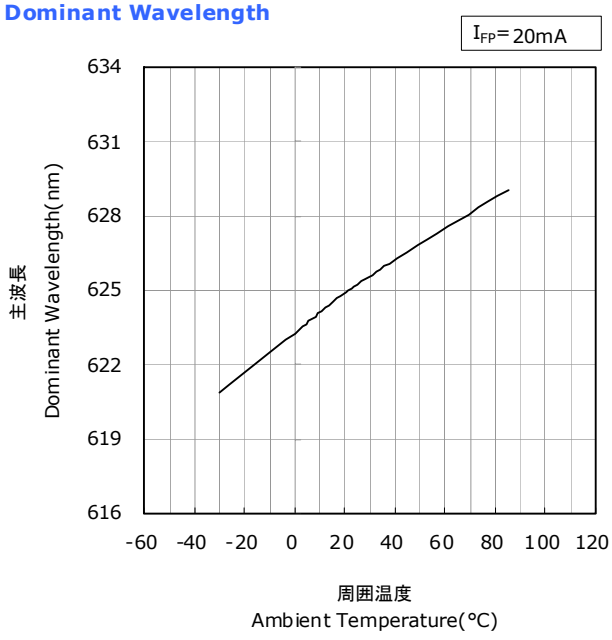
周囲温度–色度(主波長)特性
Ambient Temperature vs Chromaticity Coordinate(λd)



順電流–主波長特性
Forward Current vs Dominant Wavelength



周囲温度–主波長特性
Ambient Temperature vs Dominant Wavelength



RELIABILITY

(1) Tests and Results

Test	Reference Standard	Test Conditions	Test Duration	Failure Criteria #	Units Failed/Tested
Resistance to Soldering Heat	JEITA ED-4701 300 302	T_{sld}=260±5°C, 10sec, 1dip, 2mm from the base of the lens		#1	0/50
Temperature Cycle	JEITA ED-4701 100 105	-40°C(30min)~25°C(5min)~ 100°C(30min)~25°C(5min)	100cycles	#1	0/50
Moisture Resistance (Cyclic)	JEITA ED-4701 200 203	25°C~65°C~-10°C, 90%RH, 24hr per cycle	10cycles	#1	0/50
Terminal Bend Strength	JEITA ED-4701 400 401	5N, 0°~90°~0°bend, 2bending cycles		#1	0/50
Terminal Pull Strength	JEITA ED-4701 400 401	10N, 10±1sec		#1	0/50
High Temperature Storage	JEITA ED-4701 200 201	T_A=100°C	1000hours	#1	0/50
Temperature Humidity Storage	JEITA ED-4701 100 103	T_A=60°C, RH=90%	1000hours	#1	0/50
Low Temperature Storage	JEITA ED-4701 200 202	T_A=-40°C	1000hours	#1	0/50
Room Temperature Operating Life		T_A=25°C, I_F=50mA	1000hours	#1	0/50
Temperature Humidity Operating Life		60°C, RH=90%, I_F=20mA	500hours	#1	0/50
Low Temperature Operating Life		T_A=-30°C, I_F=20mA	1000hours	#1	0/50

NOTES:

Measurements are performed after allowing the LEDs to return to room temperature.

(2) Failure Criteria

Criteria #	Items	Conditions	Failure Criteria
#1	Forward Voltage(V_F)	I_F=20mA	>U.S.L.×1.1
	Luminous Intensity(I_V)	I_F=20mA	<L.S.L.×0.7
	Reverse Current(I_R)	V_R=5V	>U.S.L.×2.0

U.S.L. : Upper Specification Limit L.S.L. : Lower Specification Limit

CAUTIONS

(1) Lead Forming

- When forming leads, the leads should be bent at a point at lease 3mm from the base of the epoxy bulb.
  Do not use the base of the leadframe as a fulcrum during lead forming.
- Lead forming should be done before soldering.
- Do not apply any bending stress to the base of the lead.
  The stress to the base may damage the LED's characteristics or it may break the LEDs.
- When mounting the product onto a printed circuit board, the via-holes on the board should be exactly aligned with the lead pitch of the product. If the LEDs are mounted with stress at the leads, it causes deterioration of the epoxy resin and this will degrade the LEDs.

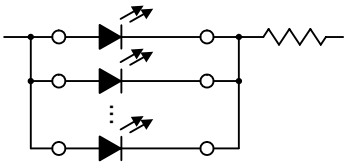
(2) Storage

- Shelf life of the products in unopened bag is 3 months(max.) at <30°C and 70% RH from the delivery date.
  If the shelf life exceeds 3 months or more, the LEDs need to be stored in a sealed container with silica gel desiccants to ensure their shelf life will not exceed 1 year.
- When the lead is exposed to a corrosive environment, the plated surface may tarnish which may result in a reduction in the solderability. There is a portion of the lead under the bottom surface of the resin that is not solder-plated, this surface may also tarnish.
- To avoid condensation, the products must not be stored in the areas where temperature and humidity fluctuate greatly.
- Do not store the LEDs in a dusty environment.
- Do not expose the LEDs to direct sunlight and/or an environment where the temperature is higher than normal room temperature.

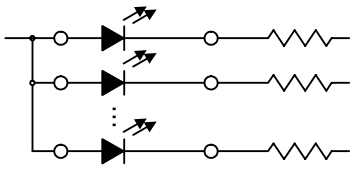
(3) Directions for Use

- When designing a circuit, the current through each LED must not exceed the Absolute Maximum Rating.
  Operating at a constant current per LED is recommended. In case of operating at a constant voltage, Circuit B is recommended.
  If the LEDs are operated with constant voltage using Circuit A, the current through the LEDs may vary due to the variation in Forward Voltage characteristics of the LEDs.

(A)



(B)



- This product should be operated using forward current. Ensure that the product is not subjected to either forward or reverse voltage while it is not in use. In particular, subjecting it to continuous reverse voltage may cause migration, which may cause damage to the LED die. When used in displays that are not used for a long time, the main power supply should be switched off for safety.
- It is recommended to operate the LEDs at a current greater than 10% of the sorting current to stabilize the LED characteristics.
- Care must be taken to ensure that the reverse voltage will not exceed the Absolute Maximum Rating when using the LEDs with matrix drive.
- Ensure that excessive voltages such as lightning surges are not applied to the LEDs.
- Aging is recommended for detecting manufacturing and assembly defects. In particular, ensure that excessive current and/or voltage is not applied to the LEDs. This aging should be conducted in environments where water condensation does not occur.
- This product can be used in both indoor and outdoor applications; however, when the LEDs are used in the following environments, incorporate sufficient measures into the display to prevent debris, water/moisture and gases that will adversely affect the product.
  - where water vapor is abundant
  - where water condensation is likely to occur
  - where water is likely to splash onto the LEDs
  - where frost is likely to form on the surface of the LEDs (e.g. freezer, ice skating rink, etc.)
  - where dust, dirt, debris, loose metallic materials and/or gases that will adversely affect the product are present
- When this product is used for displays that will be installed outside, the leads of the LEDs should be covered with silicone resin to avoid exposure to outdoor environments. If the silicone resin is applied to the leads until it reaches the LED lens, except not high enough to cause an adverse effect on the optical characteristics, the LED lens will absorb less moisture. Choose a silicone resin that is sufficient to prevent water/moisture penetration and salt damage.
- Reducing direct sunlight will be able to extend the life (Example: using a louver).
- In areas where hydrogen sulfide, which is a sulfide-based gas, is present (e.g. hot springs and volcanic areas), and where salt is abundant (e.g. coastal areas), the life may be shortened.
- When power is applied for the first time after installation, the display should not be powered at 100% wattage since the LEDs may have absorbed moisture. Before normal use of this display, operate the display at approximately 20% wattage for an initial time period.
- If the display units will be rented, those units should be selected carefully to ensure that the display as a whole will appear the same color and brightness.
- If the display units are loaded onto and/or transported by ship, the damp environment on the vessel will cause condensation; the display units should be packaged to prevent moisture absorption.
- If a display that has been, or is being, used is relocated, it is possible that degradation of the LED has occurred. When transporting this display, provide sufficient protection for the LEDs in addition to the moisture-proof packaging for the display. When this display is reinstalled, ensure to follow the installation instructions for environments and use.

(4) Handling Precautions

- Do not handle the LEDs with bare hands as it will contaminate the LED surface and may affect the optical characteristics: it might cause the LED to be deformed and/or the wire to break, which will cause the LED not to illuminate.
  The lead could also cause an injury.
- Dropping the product may cause damage.
- Do not stack assembled PCBs together. Failure to comply can cause the resin portion of the product to be cut, chipped, delaminated and/or deformed. It may cause wire to break, leading to catastrophic failures.

(5) Design Consideration

- PCB warpage after mounting the products onto a PCB can cause the package to break.
  The LED should be placed in a way to minimize the stress on the LEDs due to PCB bow and twist.
- The position and orientation of the LEDs affect how much mechanical stress is exerted on the LEDs placed near the score lines.
  The LED should be placed in a way to minimize the stress on the LEDs due to board flexing.
- Board separation must be performed using special jigs, not using hands.

(6) Thermal Management

- Proper thermal management is an important when designing products with LEDs. LED die temperature is affected by PCB thermal resistance and LED spacing on the board. Please design products in a way that the LED die temperature does not exceed the maximum Junction Temperature (T_J).
- Drive current should be determined for the surrounding ambient temperature (T_A) to dissipate the heat from the product.

(7) Cleaning

- The LEDs should not be cleaned with water, benzine, and/or thinner.
- If required, isopropyl alcohol (IPA) should be used. Other solvents may cause premature failure to the LEDs due to the damage to the resin portion. The effects of such solvents should be verified prior to use.
  In addition, the use of CFCs such as Freon is heavily regulated.
- When dust and/or dirt adheres to the LEDs, soak a cloth with Isopropyl alcohol (IPA), then squeeze it before wiping the LEDs.
- Ultrasonic cleaning is not recommended since it may have adverse effects on the LEDs depending on the ultrasonic power and how LED is assembled.
  If ultrasonic cleaning must be used, the customer is advised to make sure the LEDs will not be damaged prior to cleaning.

(8) Eye Safety

- In 2006, the International Electrical Commission (IEC) published IEC 62471:2006 Photobiological safety of lamps and lamp systems, which added LEDs in its scope.
  On the other hand, the IEC 60825-1:2007 laser safety standard removed LEDs from its scope.
  However, please be advised that some countries and regions have adopted standards based on the IEC laser safety standard IEC 60825-1:20112001, which still includes LEDs in its scope.
  Most of Nichia's LEDs can be classified as belonging into either the Exempt Group or Risk Group 1.
  High-power LEDs, that emit light containing blue wavelengths, may be classified as Risk Group 2.
  Please proceed with caution when viewing directly any LEDs driven at high current, or viewing LEDs with optical instruments which may greatly increase the damages to your eyes.
- Viewing a flashing light may cause eye discomfort. When incorporating the LED into your product, please be careful to avoid adverse effects on the human body caused by light stimulation.

(9) Others

- The LEDs described in this brochure are intended to be used for ordinary electronic equipment (such as office equipment, communications equipment, measurement instruments and household appliances).
  Consult Nichia's sales staff in advance for information on the applications in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as for airplanes, aerospace, submersible repeaters, nuclear reactor control system, automobiles, traffic control equipment, life support systems and safety devices).
- The customer shall not reverse engineer by disassembling or analysis of the LEDs without having prior written consent from Nichia. When defective LEDs are found, the customer shall inform Nichia directly before disassembling or analysis.
- The specifications and appearance of this product may change without notice;
  Nichia does not guarantee the contents of this specification. Both the customer and Nichia will agree on the official specifications of supplied products before the volume production of a program begins.