3.5x2.8mm SURFACE MOUNT LED LAMP

Part Number: AAA3528QWDCGKS

White Green



ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Features

- Both chips can be controlled separately.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Package: 1500pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

Description

The source color devices are made with InGaN Light Emitting Diode.

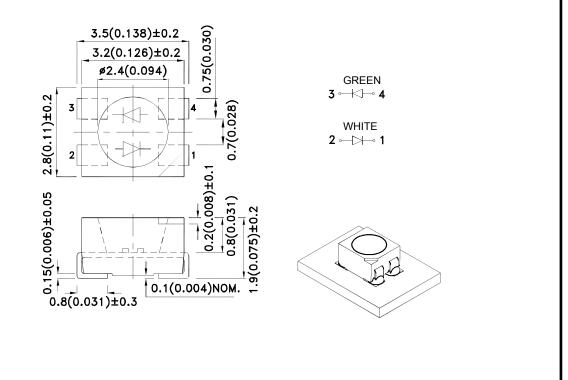
The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.

Static electricity and surge damage the LEDS.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.



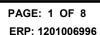


Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.

The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
The device has a single mounting surface. The device must be mounted according to the specifications.

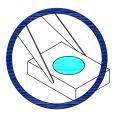
DATE: AUG/20/2010 **DRAWN: C.H.Han**



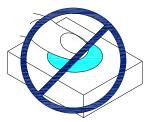
Handling Precautions

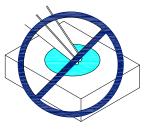
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

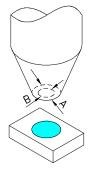




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



Selection Guide							
Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]		
			Min.	Тур.	201/2		
AAA3528QWDCGKS	White (InGaN)	WATER CLEAR	380	600	120°		
	Green (AlGaInP)	WATER CLEAR	40	80			

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.

Electrical / Optical Characteristics at TA=25°C [QB-D (White)]

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
VF [1]	Forward Voltage	White	3.3	4.0	V	I⊧=20mA
IR	Reverse Current	White		50	uA	VR = 5V
X [2]	Chromotiait. Caardinataa	White	0.31			
Y [2]	Chromaticity Coordinates		0.31			
С	Capacitance	White	100		pF	VF=0V;f=1MHz

Notes:

1.Forward Voltage: +/-0.1V.

2.Measurement tolerance of the chromaticity coordinates is ± 0.01 .

Electrical / Optical Characteristics at TA=25°C [CGK]

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Green	574		nm	I⊧=20mA
λD [1]	Dominant Wavelength	Green	570		nm	I⊧=20mA
Δλ1/2	Spectral Line Half-width	Green	20		nm	I⊧=20mA
С	Capacitance	Green	15		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Green	2.1	2.5	V	I⊧=20mA
IR	Reverse Current	Green		10	uA	VR=5V

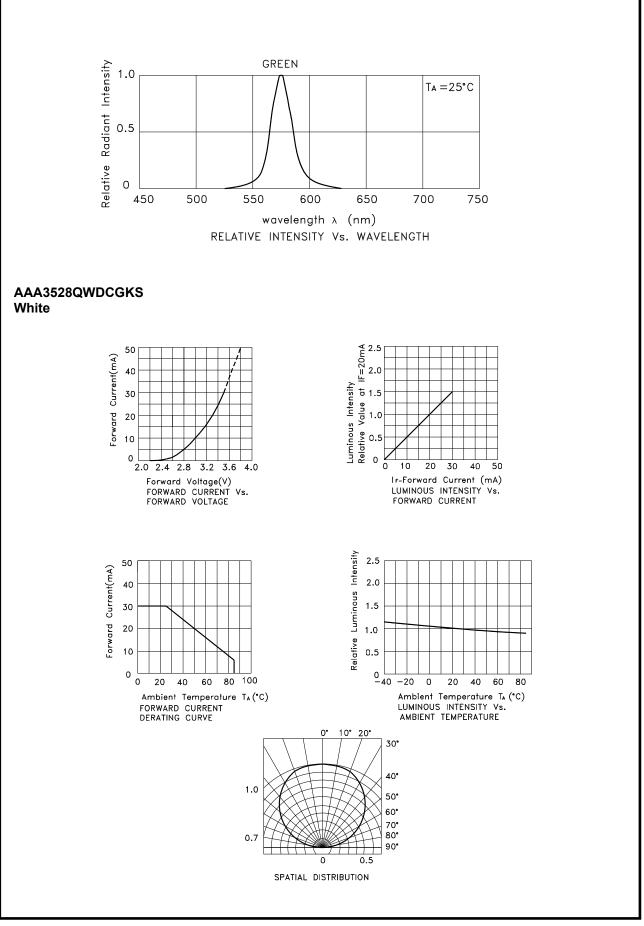
Notes:

1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

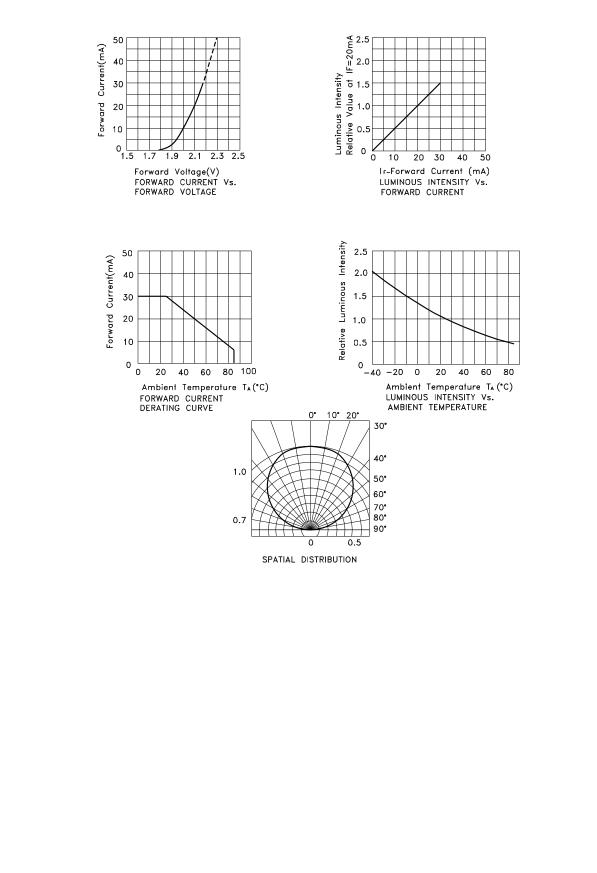
Absolute Maximum Ratings at TA=25°C

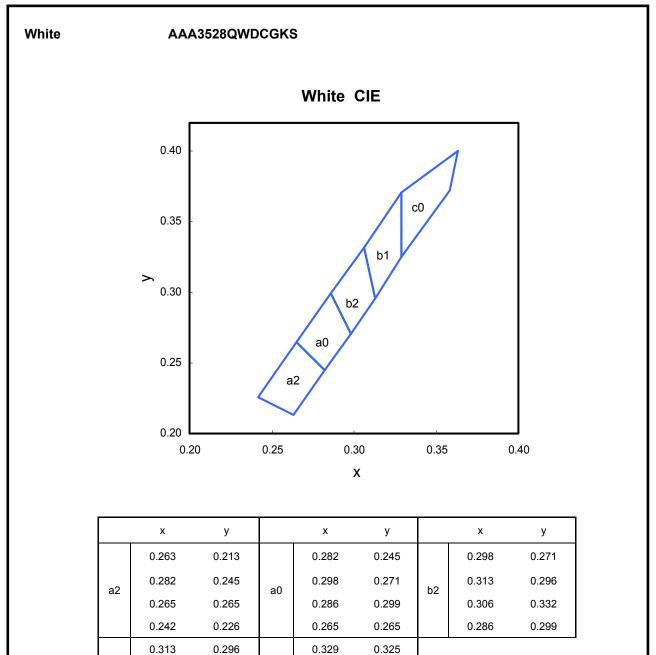
Parameter	White	Green	Units	
Power dissipation	120	75	mW	
DC Forward Current	30	30	mA	
Peak Forward Current [1]	150	150	mA	
Reverse Voltage		V		
Operating Temperature	-40°C To +85°C			
Storage Temperature	-40°C To +85°C			

Note: 1. 1/10 Duty Cycle, 0.1ms Pulse Width.



Green





0.358

0.363

0.329

c0

Notes:

Shipment may contain more than one chromaticity regions. Orders for single chromaticity region are generally not accepted. Measurement tolerance of the chromaticity coordinates is ± 0.01 .

0.329

0.329

0.306

b1

0.325

0.371

0.332

0.372

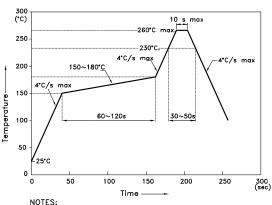
0.400

0.371

AAA3528QWDCGKS

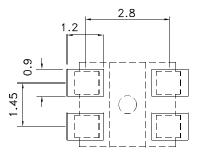
Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.

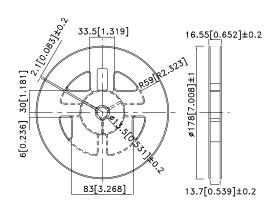


NOTES: 1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C. 2.Don't cause stress to the epoxy resin while it is exposed to high temperature. 3.Number of reflow process shall be 2 times or less.

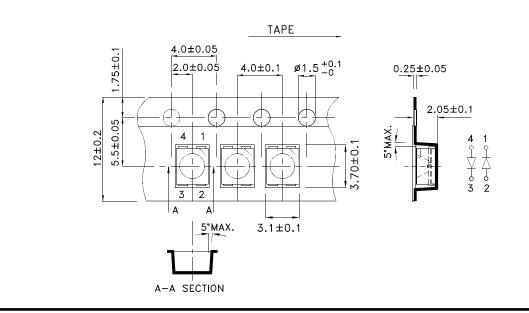




Reel Dimension

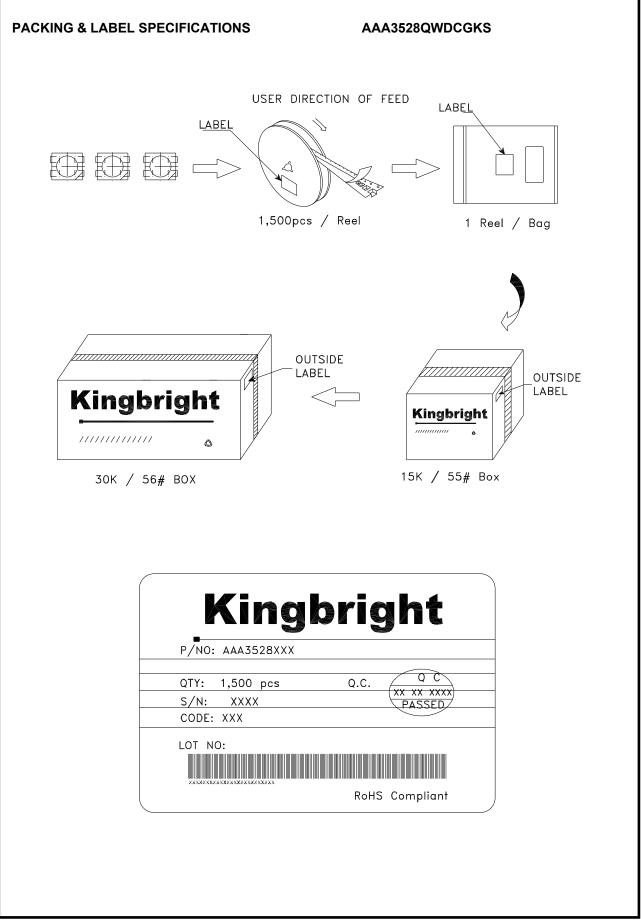


Tape Dimensions (Units : mm)



REV NO: V.1 CHECKED: Allen Liu DATE: AUG/20/2010 DRAWN: C.H.Han

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