

Technical Data Sheet(Preliminary)

Luminosity Full Color LED

61-23 /R6GHBHC-B01/ET

Features

- Super-luminosity chip LED.
- White SMT package.
- Built in Red, Green, and Blue chips.
- Lead frame package with individual 6 pins.
- Wide viewing angle.
- Soldering methods: IR reflow soldering.
- Pb-free.



Descriptions

- Due to the package design, 61-23 has wide viewing angle , low power consumption and adjusting each color is possible thanks to serial connection by 6 terminal connection (Individual driving by each terminal) in case of using several number of LED. And makes it ideal for light pipe application.

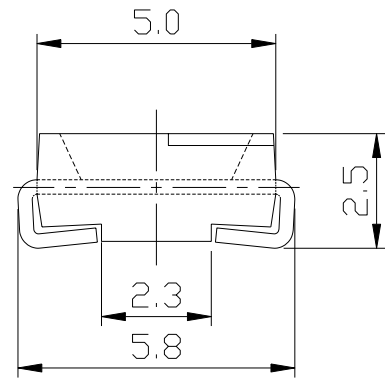
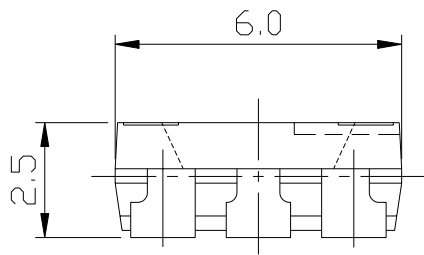
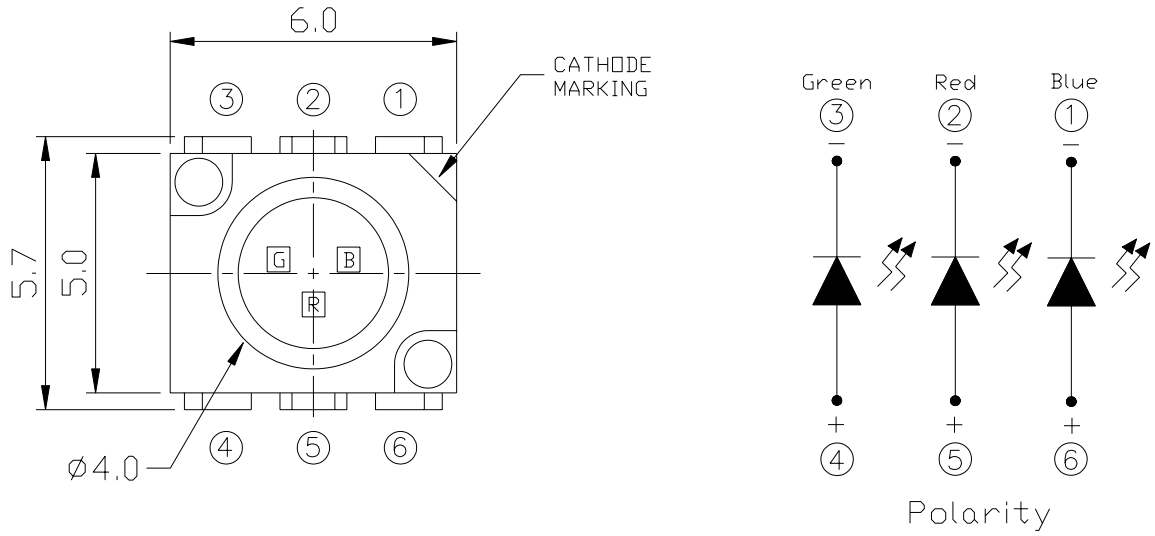
Applications

- Amusement equipment.
- Information boards.
- Flashlight for digital camera of cellular phone.

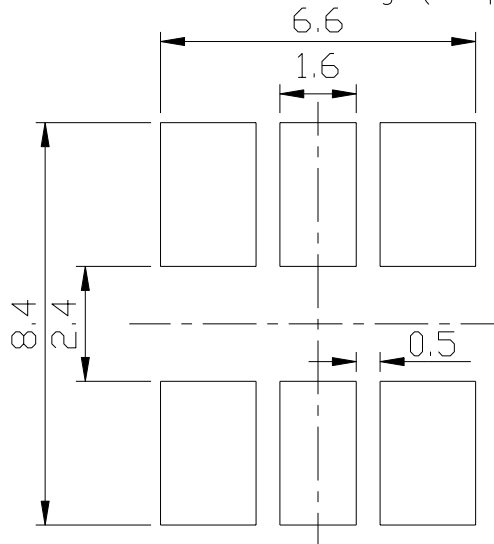
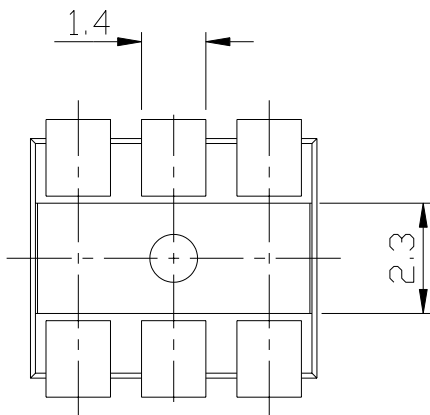
Device Selection Guide

Chip			Lens Color
Type	Material	Emitted Color	
R6	AlGaInP	Brilliant Red	Water Clear
GH	InGaN	Brilliant Green	
BH	InGaN	Blue	

Package Outline Dimensions



For Reflow Soldering (Proposal)



Notes: 1.All dimensions are in millimeters. 2.Tolerances unspecified are ± 0.1 mm.

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Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating		Unit
Reverse Voltage	V _R	5		V
Operating Temperature	T _{opr}	-40 ~ +85		°C
Storage Temperature	T _{stg}	-40~ +100		°C
Soldering Temperature	T _{sol}	260 (for 5 second)		°C
Electrostatic Discharge	ESD	R6	2000	V
		GH	150	
		BH	150	
Power Dissipation	P _d	R6	120	mW
		GH	110	
		BH	110	
Forward Current	I _F	R6	50	mA
		GH	25	
		BH	25	
Peak Forward Current(Duty 1/10 @ 1KHz)	I _{FP}	R6	100	mA
		GH	100	
		BH	100	

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Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition	
Luminous Intensity	I _v	R6	112	-----	450	mcd	I _F =20mA
		GH	285	-----	1120		I _F =20mA
		BH	112	-----	450		I _F =20mA
Viewing Angle	2θ _{1/2}	-----	120	-----	deg	I _F =20mA	
Peak Wavelength	λ _p	R6	-----	632	-----	nm	I _F =20mA
		GH	-----	518	-----		
		BH	-----	468	-----		
Dominant Wavelength	λ _d	R6	621	-----	631	nm	I _F =20mA
		GH	520	-----	530		
		BH	465	-----	470		
Spectrum Radiation Bandwidth	Δλ	R6	-----	20	-----	nm	I _F =20mA
		GH	-----	35	-----		
		BH	-----	35	-----		
Forward Voltage	V _F	R6	-----	2.0	2.4	V	I _F =20mA
		GH	-----	3.5	4.0		
		BH	-----	3.5	4.0		
Reverse Current	I _R	R6	-----	-----	10	μA	V _R =5V
		GH	-----	-----	50		
		BH	-----	-----	50		

Notes:

- 1. Tolerance of Luminous Intensity ±10%**
- 2. Tolerance of Dominant Wavelength ±1 nm**

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Bin Range Of Luminous Intensity

Symbol		Bin Code	Min.	Max.	Unit	Condition
I _v	R6	R	112	180	mcd	I _F =20mA
		S	180	285		
		T	285	450		
	GH	T	285	450		
		U	450	715		
		V	715	1120		
	BH	R	112	180		
		S	180	285		
		T	360	450		

Bin Range Of Dominant Wavelength

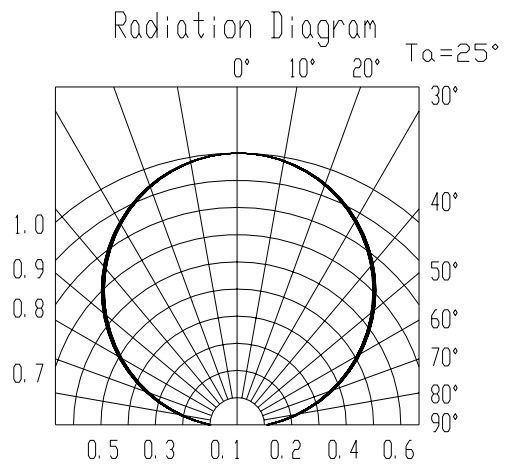
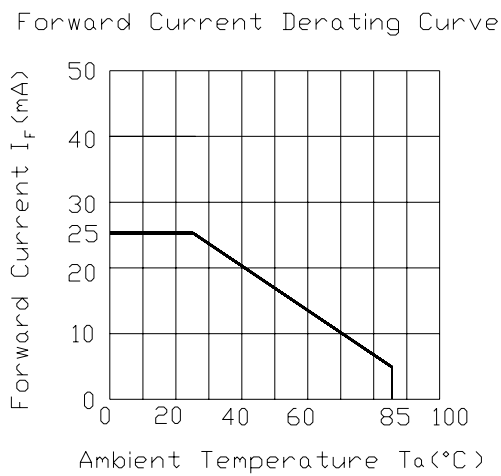
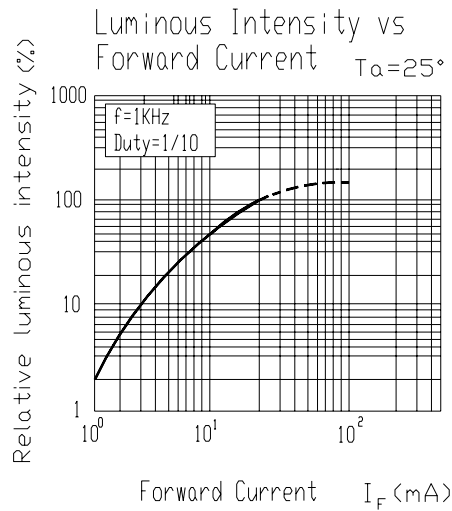
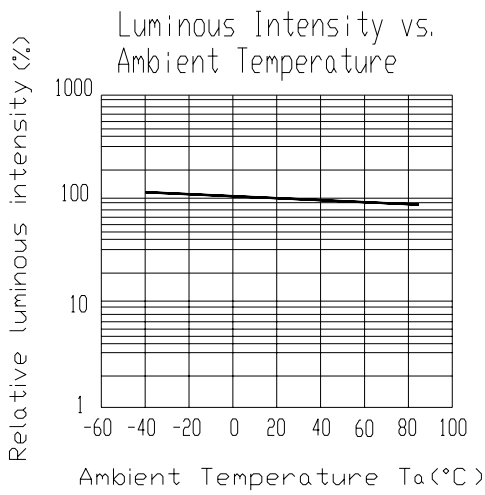
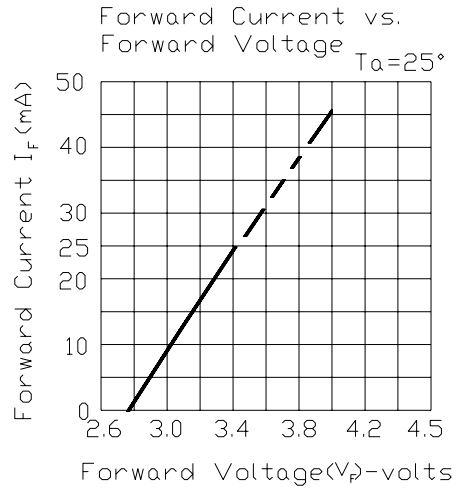
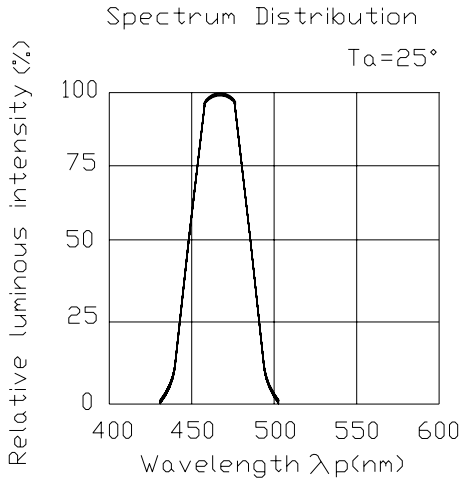
Symbol		Bin Code	Min.	Max.	Unit	Condition
λ _d	R6	FF1	621	626	nm	I _F =20mA
		FF2	626	631		
	GH	X	520	525		
		Y	525	530		
	BH	X	465	470		

Notes:

1. Tolerance of Luminous Intensity ±10%
2. Tolerance of Dominant Wavelength ±1 nm

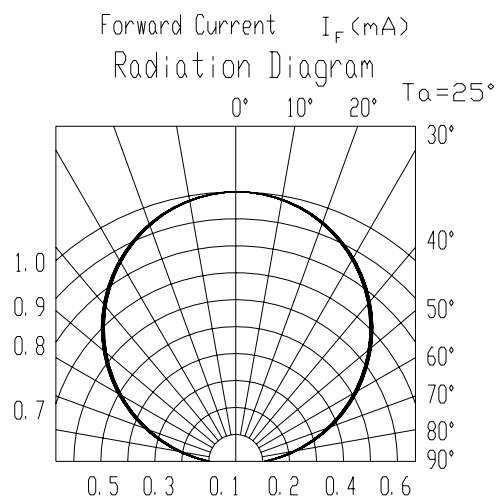
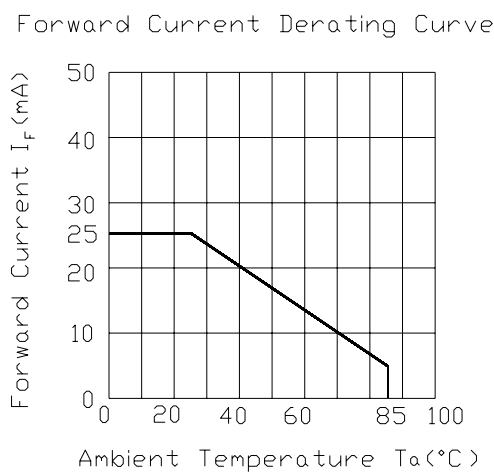
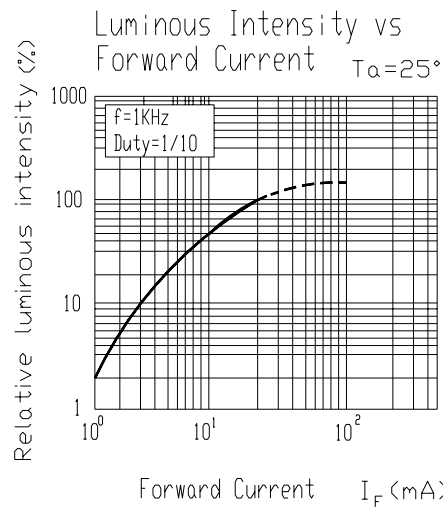
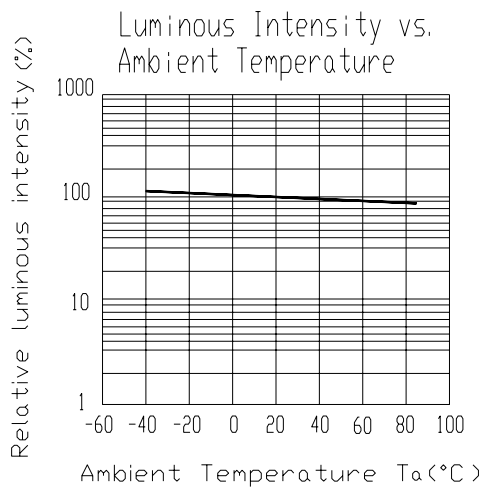
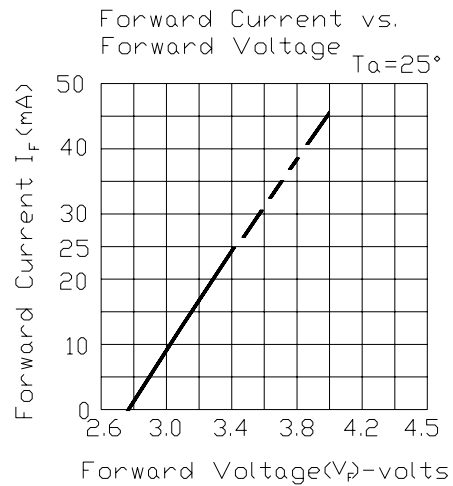
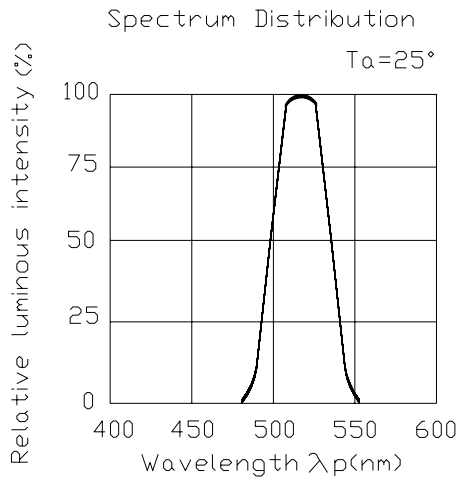
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Typical Electro-Optical Characteristics Curves (BH)



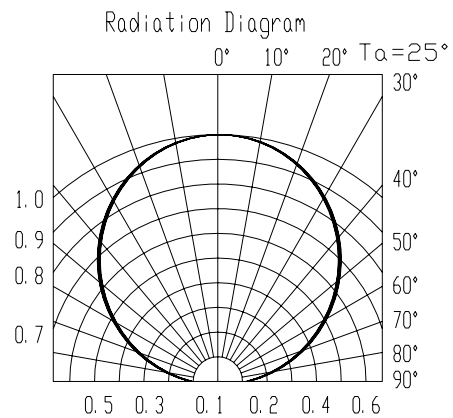
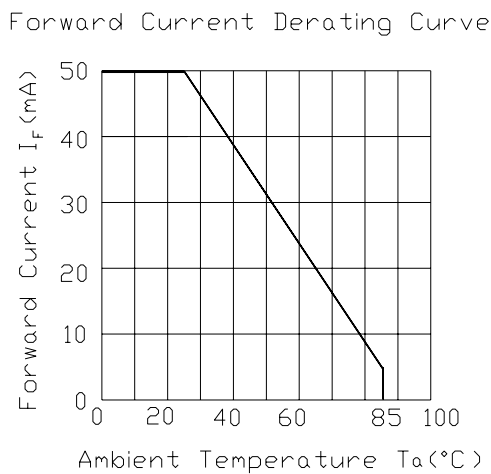
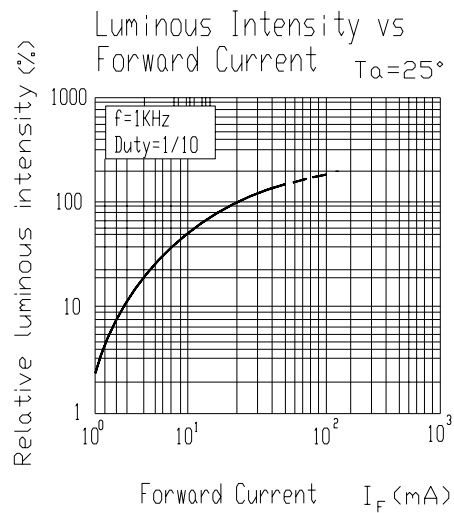
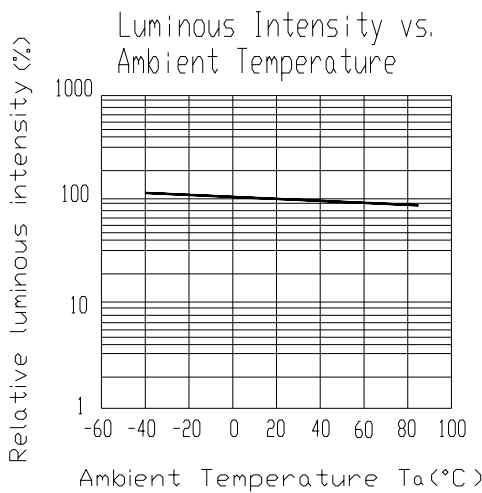
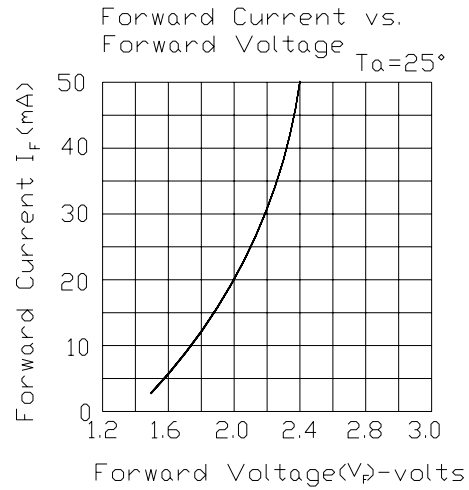
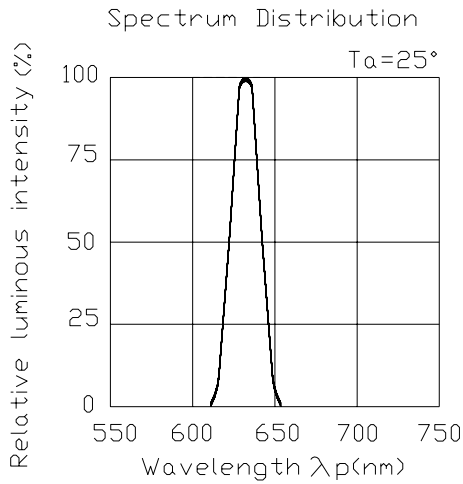
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Typical Electro-Optical Characteristics Curves (GH)



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Typical Electro-Optical Characteristics Curves (R6)

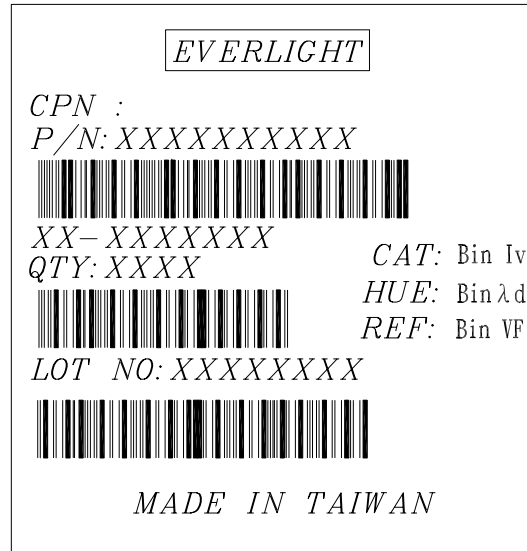


Label explanation

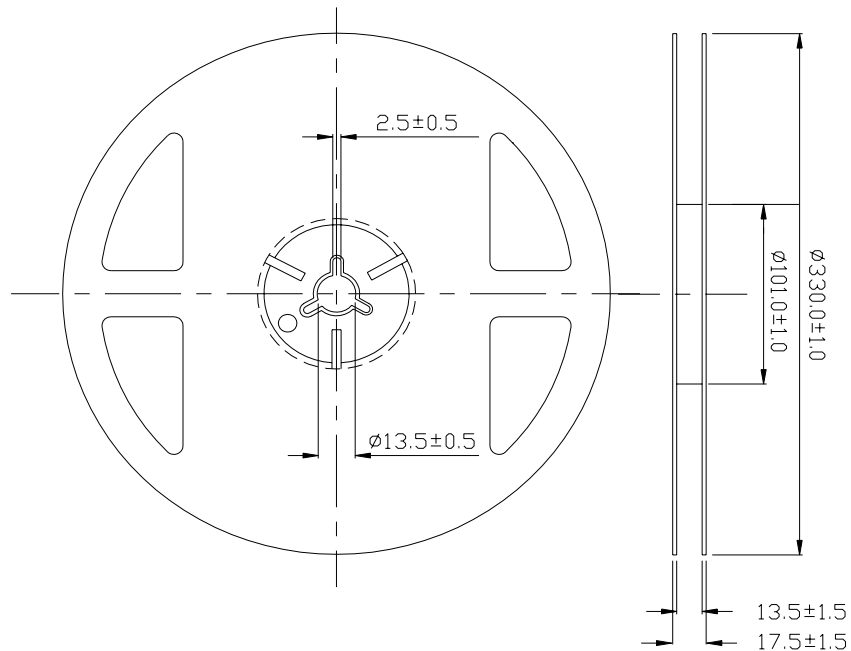
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



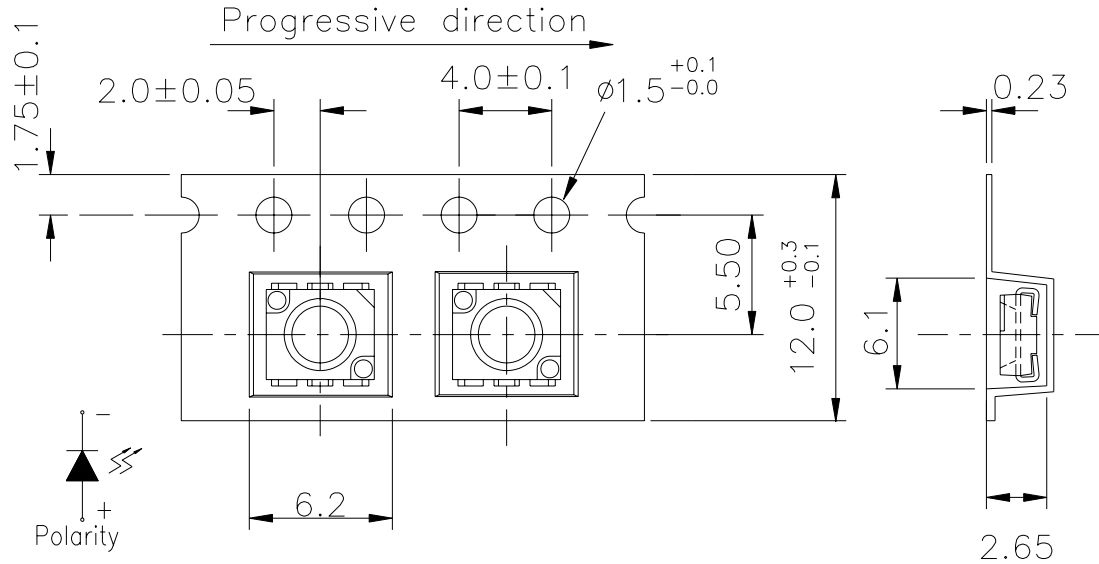
Reel Dimensions



Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

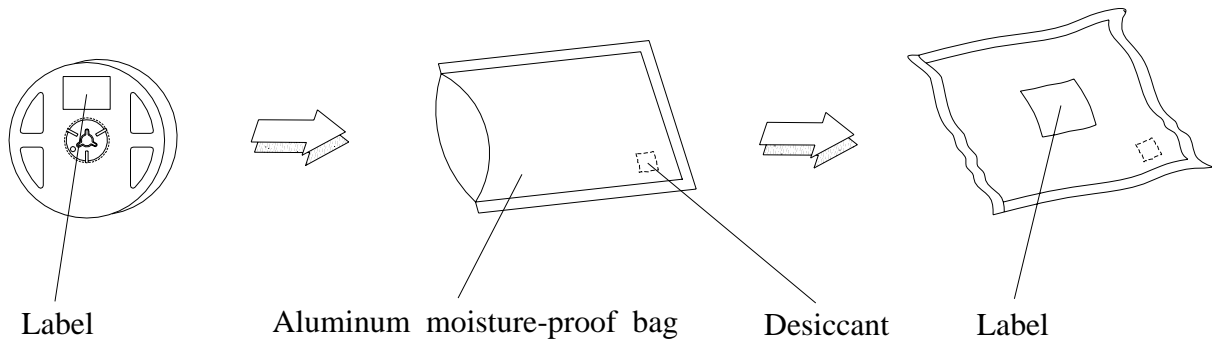
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Loaded quantity per reel 800 PCS/reel



Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

Moisture Resistant Packaging



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Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C ±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	IF = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 Hrs.	22 PCS.	0/1

* For each die

Precautions For Use

1. Over-current-proof

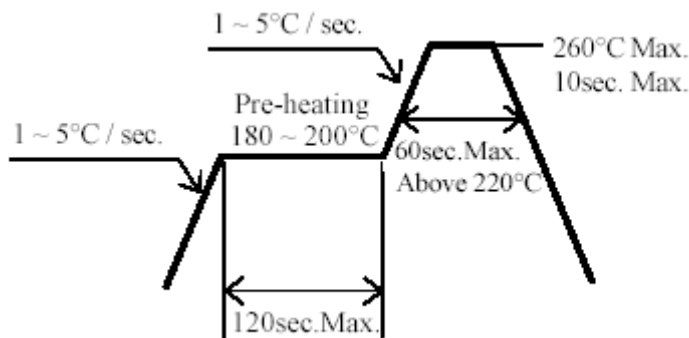
Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
Baking treatment : 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



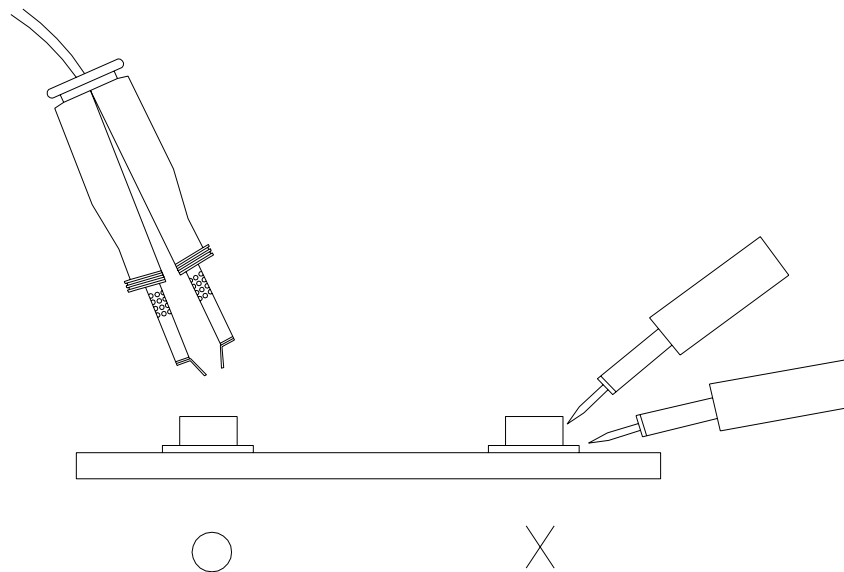
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

61-23 /R6GHBHC-B01/ET**4.Soldering Iron**

Each terminal is to go to the tip of soldering iron temperature less than 280°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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