



Technical Data Sheet

Top View LEDs

67-21-S2C-B2K2L2B7A-2T8-AM

Lead (Pb) Free Product - RoHS Compliant



Feature

- RoHS compliant.
- P-LCC-2 package.
- Colorless clear resin.
- Wide viewing angle 120°.
- Inner reflector and white package.
- Brightness: 9 to 18 mcd at 2mA.
- Qualification according to AEC-Q101 rev C.
- Precondition: Bases on JEDEC J-STD 020D Level 2.
- Automotive reflow profile (IR reflow or wave soldering).

Applications

- Automotive backlighting or indicator: Dashboard, switch, audio and video equipments...etc.
- Backlight: LCD, switches, symbol, mobile phone and illuminated advertising.
- Display for indoor and outdoor application.
- Ideal for coupling into light guides.
- Substitution of traditional light.
- Optical indicator.
- General applications.

Device Selection Guide

| Chip | Emitted Color | Resin Color |
|----------|------------------|-------------|
| Material | | |
| AlGaInP | Brilliant Orange | Water Clear |



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Absolute Maximum Ratings (Ta=25°C)

| Parameter | Symbol | Rating | Unit |
|---|---------------------|---|------|
| Reverse Voltage | V _R | 10 | V |
| Forward Current | I _F | 30 | mA |
| Peak Forward Current (Duty 1/10 @1KHz) | I _{FP} | 60 | mA |
| Power Dissipation | P _d | 60 | mW |
| Junction Temperature | T _j | 125 | °C |
| Operating Temperature | T _{opr} | -40 ~ +100 | °C |
| Storage Temperature | T _{stg} | -40 ~ +110 | °C |
| Thermal Resistance | R _{th J-A} | 420 | K/W |
| | R _{th J-S} | 260 | K/W |
| ESD (Classification acc. AEC Q101) | ESD _{HBM} | 2000 | K/W |
| | ESD _{MM} | 200 | K/W |
| Soldering Temperature | T _{sol} | Reflow Soldering : 260 °C for 30 sec. Hand Soldering : 350 °C for 3 sec. | |



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Electro-Optical Characteristics (Ta=25°C)

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Condition |
|--|------------------|------|------|------|---------------|--------------------|
| Luminous Intensity | I_v | 9 | --- | 18 | mcd | $I_F = 2\text{mA}$ |
| Viewing Angle | $2\theta_{1/2}$ | --- | 120 | --- | deg | $I_F = 2\text{mA}$ |
| Peak Wavelength | λ_p | --- | 611 | --- | nm | $I_F = 2\text{mA}$ |
| Dominant Wavelength | λ_d | 603 | --- | 609 | nm | $I_F = 2\text{mA}$ |
| Spectrum Radiation Bandwidth | $\Delta\lambda$ | --- | 17 | --- | nm | $I_F = 2\text{mA}$ |
| Forward Voltage | V_F | 1.7 | --- | 2.2 | V | $I_F = 2\text{mA}$ |
| Reverse Current | I_R | --- | --- | 10 | μA | $V_R = 10\text{V}$ |
| Temperature coefficient of λ_p | TC_{λ_p} | --- | 0.12 | --- | nm/K | $I_F = 2\text{mA}$ |
| Temperature coefficient of λ_d | TC_{λ_d} | --- | 0.11 | --- | nm/K | $I_F = 2\text{mA}$ |
| Temperature coefficient of V_F | TC_V | --- | -2.8 | --- | mV/K | $I_F = 2\text{mA}$ |

Note:

1. Tolerance of Luminous Intensity: $\pm 11\%$
2. Tolerance of Dominant Wavelength: $\pm 1\text{nm}$
3. Tolerance of Forward Voltage: $\pm 0.1\text{V}$

**Technical Data Sheet****Top View LEDs****67-21-S2C-B2K2L2B7A-2T8-AM****Bin Range of Luminous Intensity**

| Bin Code | Min. | Max. | Unit | Condition |
|----------|------|------|------|--------------------|
| K2 | 9 | 11.2 | mcd | $I_F = 2\text{mA}$ |
| L1 | 11.2 | 14 | | |
| L2 | 14 | 18 | | |

Note:

Tolerance of Luminous Intensity: $\pm 11\%$ **Bin Range of Dominant Wavelength**

| Bin Code | Min. | Max. | Unit | Condition |
|----------|------|------|------|--------------------|
| 3 | 603 | 606 | nm | $I_F = 2\text{mA}$ |
| 4 | 606 | 609 | | |

Note:

Tolerance of Dominant Wavelength: $\pm 1\text{nm}$

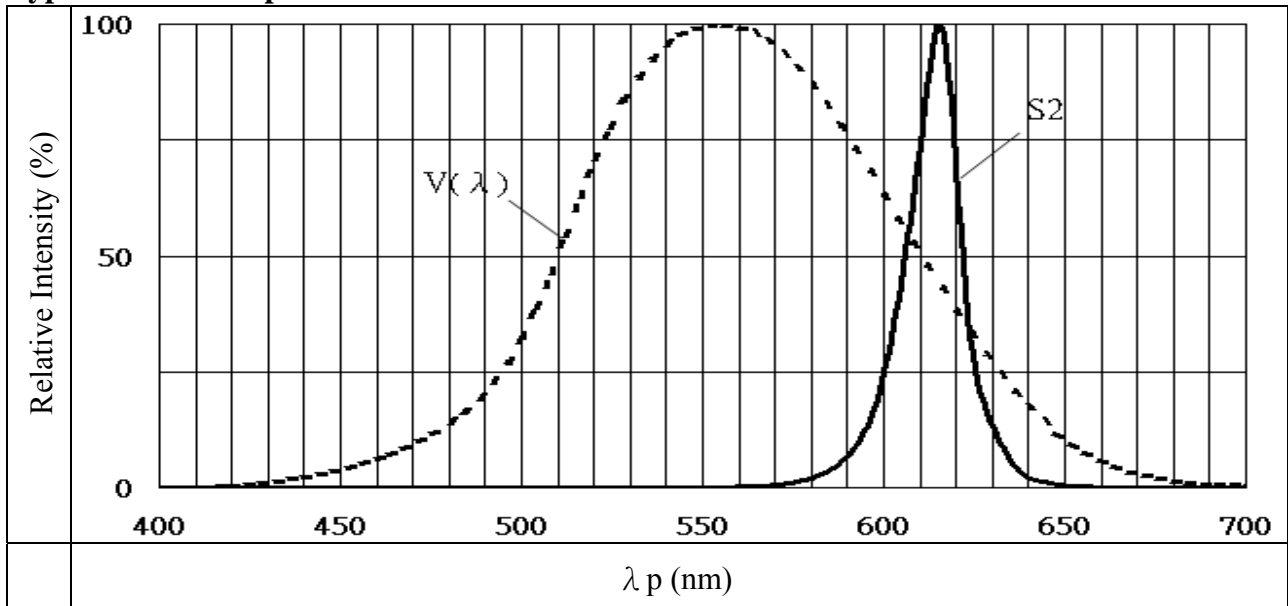
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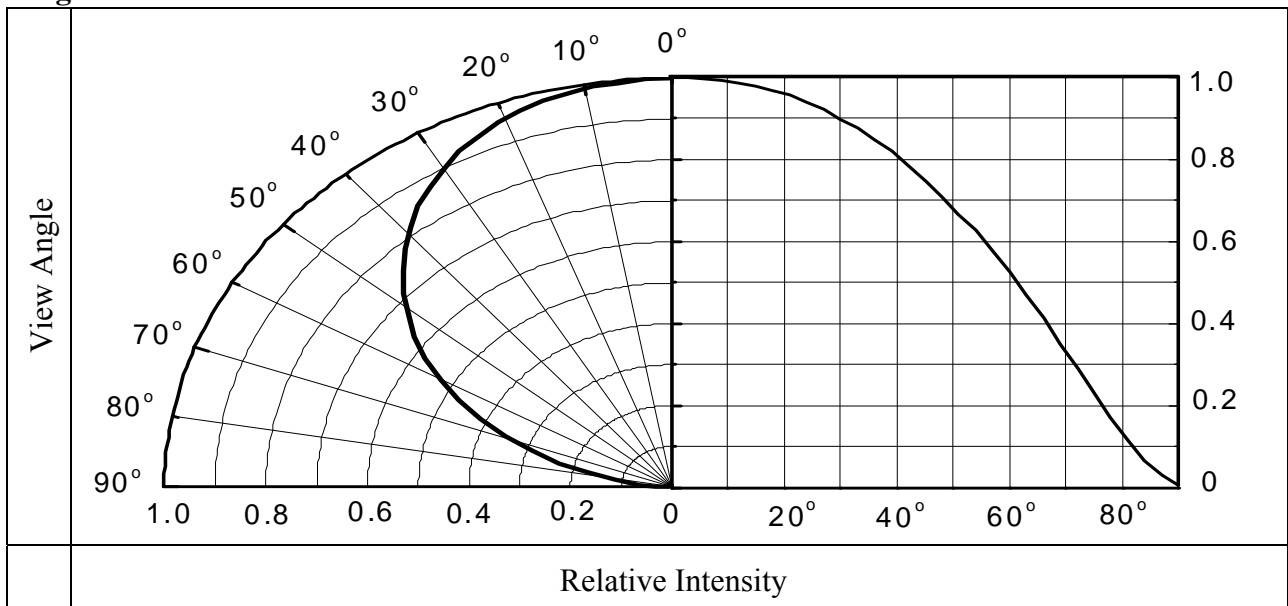
Typical Electro-Optical Characteristics Curves

Typical Curve of Spectral Distribution



Note: V(λ)=Standard eye response curve; I_F =20mA

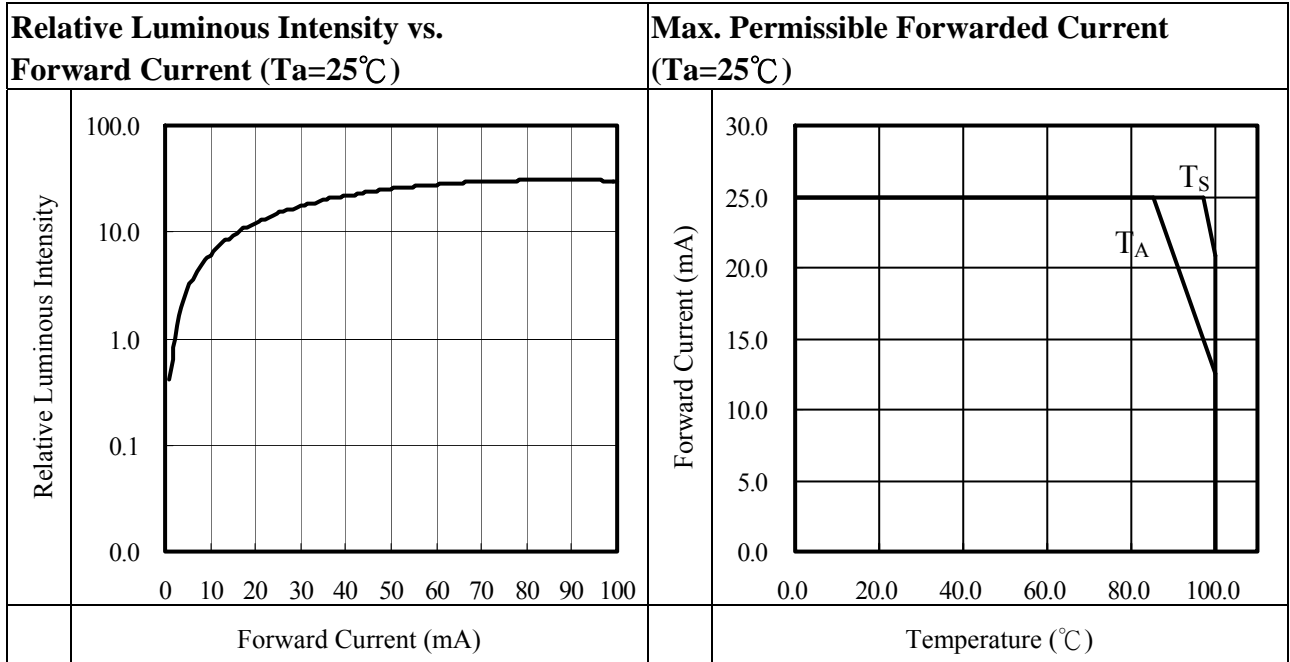
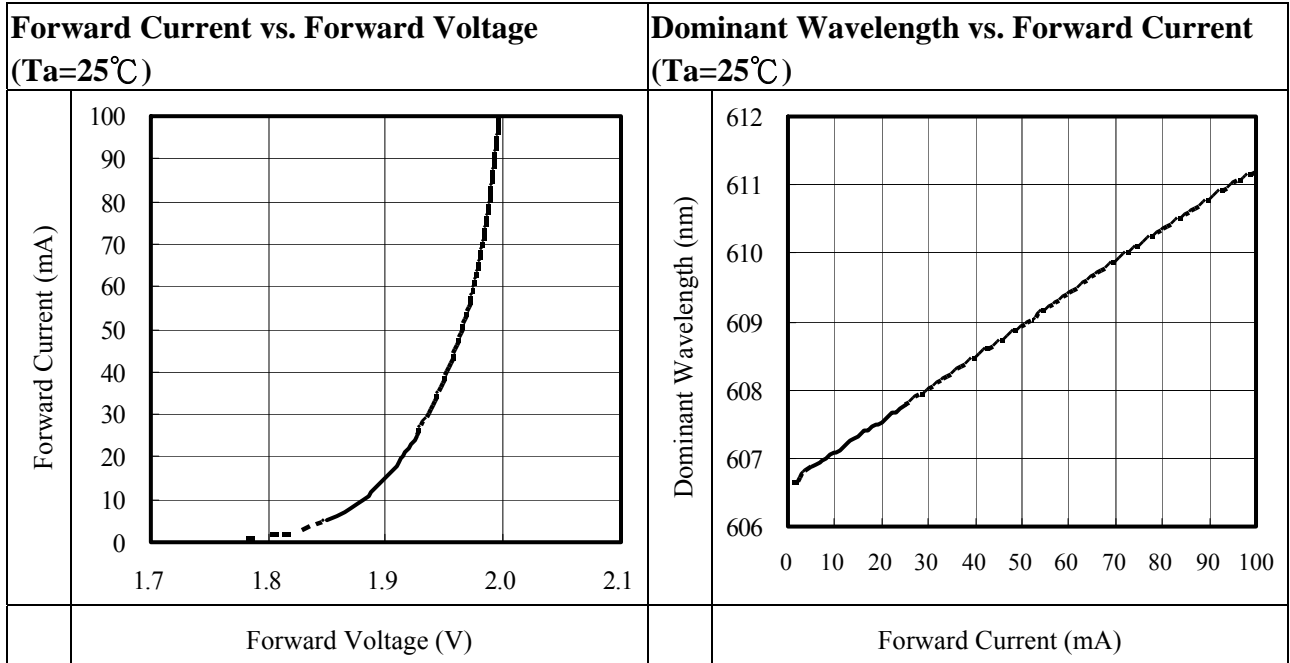
Diagram Characteristics of Radiation



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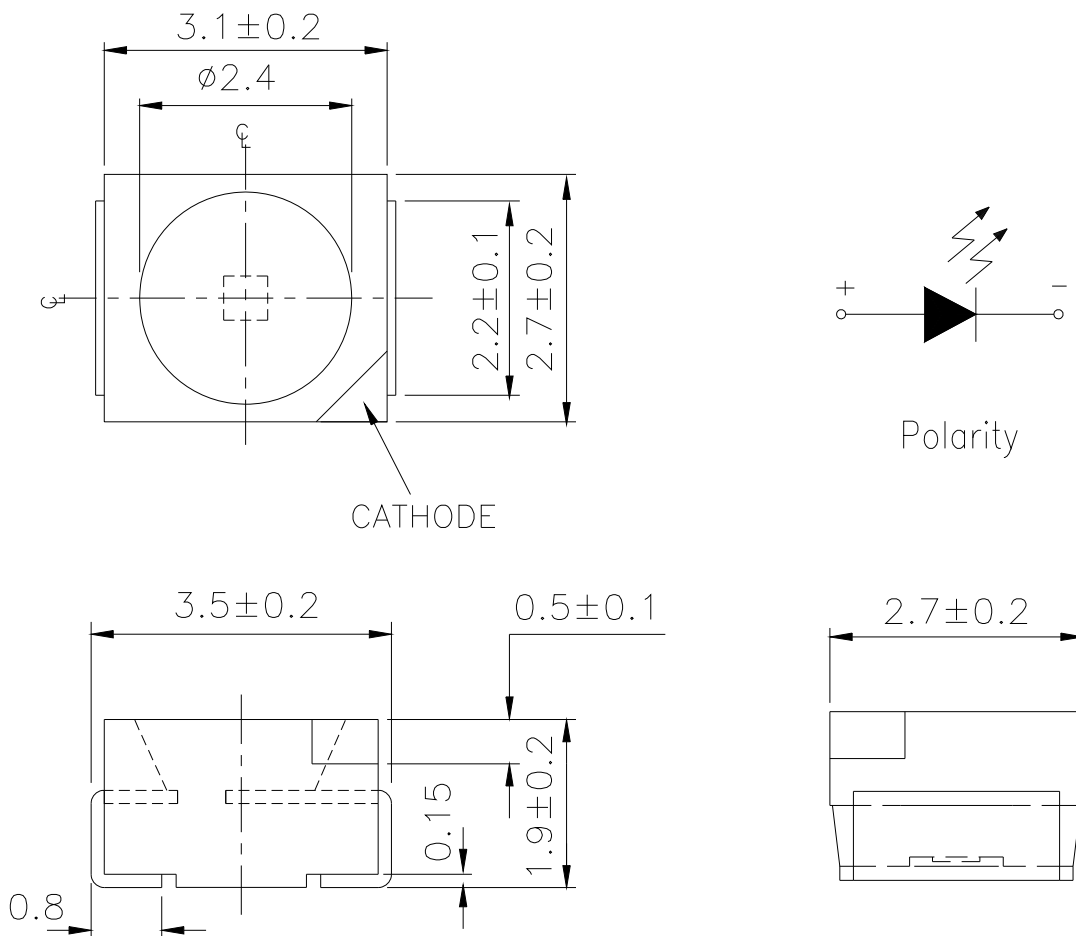
| Relative Luminous Intensity vs. Junction Temperature | | Relative Forward Voltage vs. Junction Temperature | |
|--|---------------------------|---|---------------------------|
| Relative Luminous Intensity | | Relative Forward Voltage | |
| | Junction Temperature (°C) | | Junction Temperature (°C) |
| Note: $f(T_j) = I_v / I_v(25^\circ\text{C}); I_F = 2\text{mA}$ | | Note: $\Delta V_F = V_F - V_F(25^\circ\text{C}) = f(T_j); I_F = 2\text{mA}$ | |

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Package Dimension



Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm



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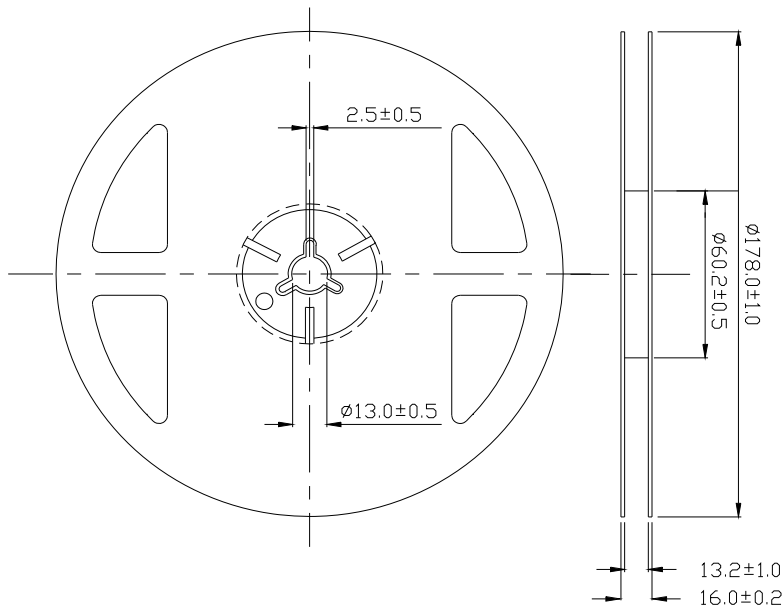
Moisture Resistant Packing Materials

Label Explanation

- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number



Reel Dimensions



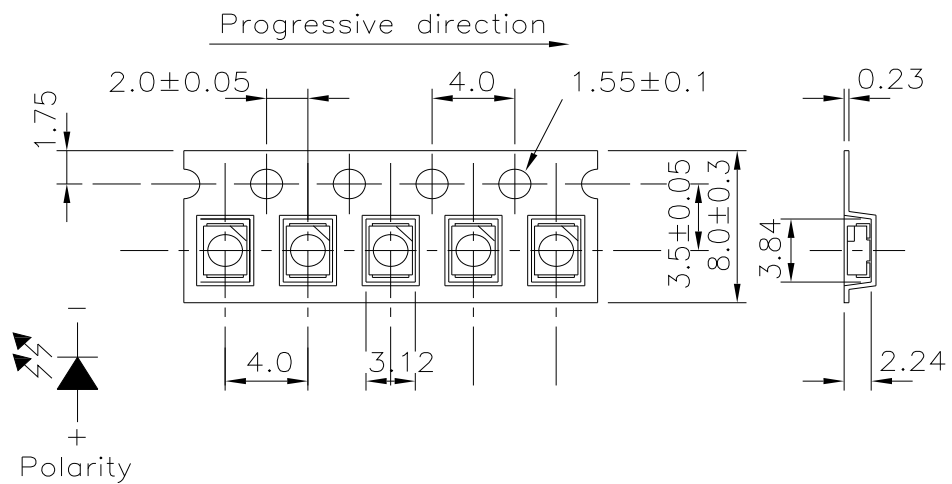
Note: Unit = mm

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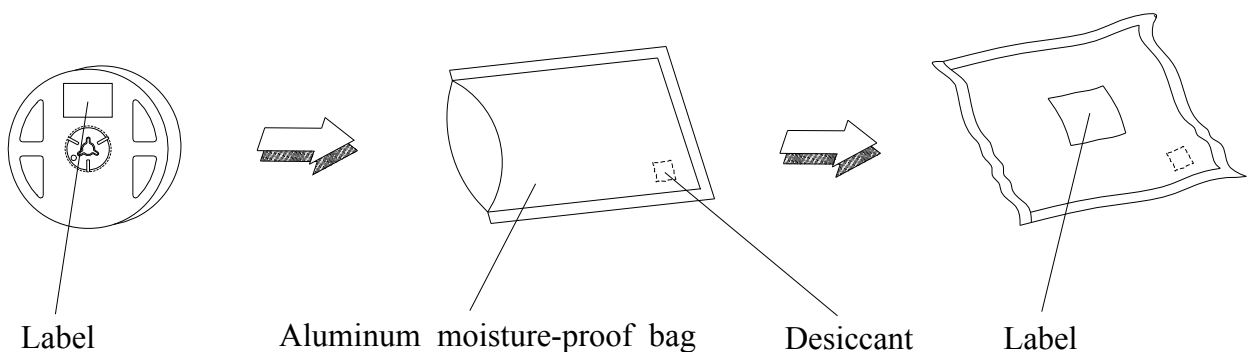
67-21-S2C-B2K2L2B7A-2T8-AM

Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

Moisture Resistant Packing Process



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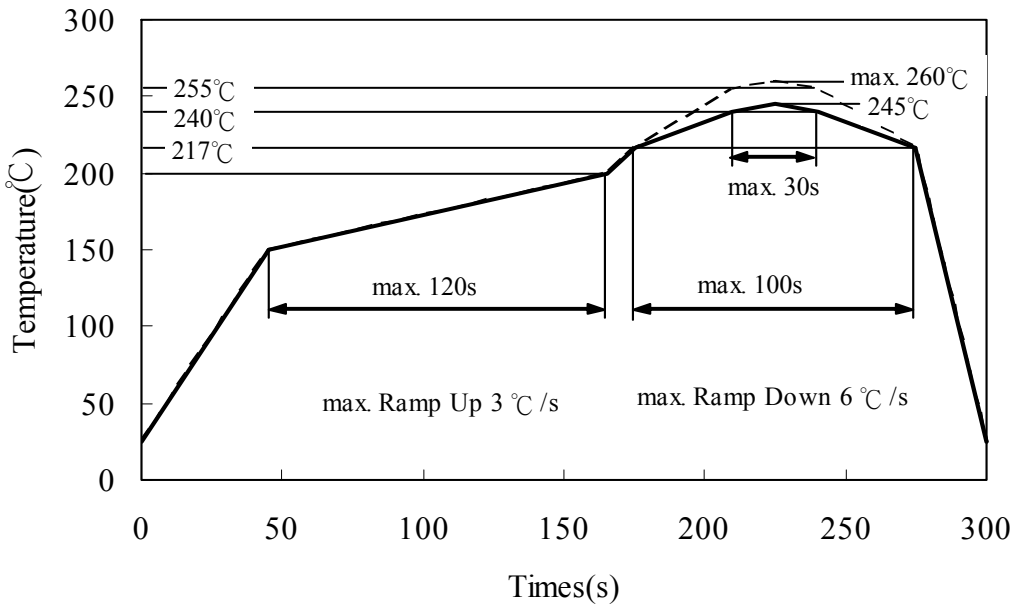
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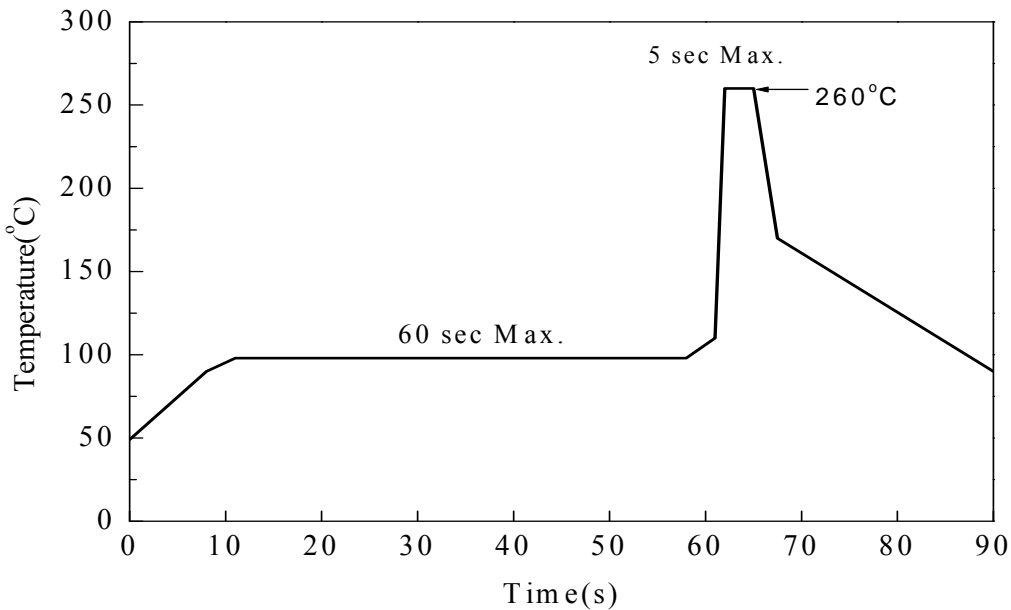
Precautions for Use

1. Soldering Condition (Reference: IPC/JEDEC J-STD-020D)

a. IR reflow

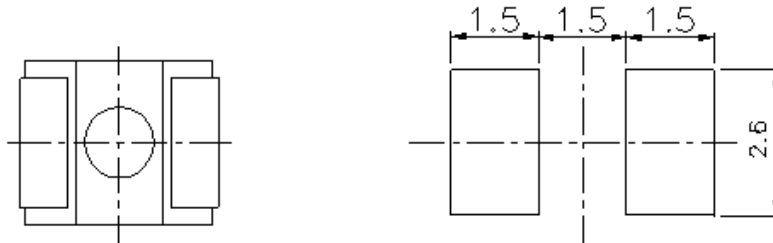


b. Wave soldering reflow



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(B) Recommend soldering pad



Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

2. Current limiting

A resistor should be used to limit current spikes that can be caused by voltage fluctuations. Otherwise damage could occur.

3. Storage

3.1 Moisture proof bag should only be opened immediately prior to usage.

3.2 Environment should be less than 30°C and 60% RH when moisture proof bag is opened.

3.3 After opening the package MSL Conditions stated on page 1 of this spec should not be exceeded.

3.4 If the moisture sensitivity card indicates higher than acceptable moisture, the component should be baked at min. 60°C $\pm 5^{\circ}\text{C}$ for 24 hours.

4. Iron Soldering

Hand soldering is not recommended for regular production. These guidelines are for rework only. Soldering iron tip should contact each terminal no more than 3 sec at 350°C , using soldering iron with nominal power less than 25W. Allow min. 2 sec. between soldering intervals.

5. Usage

Do not exceed the values given in this specification.

Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.



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Revision History:

| Rev. | Modified date | File modified contents |
|------|---------------|------------------------|
| 1 | 2009/10/13 | New Spec |
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