

Technical Data Sheet

Mini TOP View LEDs

65-11UTC/B003/TR8

Features

- White SMT package.
- Optical indicator.
- Wide viewing angle.
- Soldering methods: IR reflow soldering
- Available on tape and reel
- ESD protection.
- Pb-free.
- The product itself will remain within RoHS compliant version.



Descriptions

The white LED which was fabricated using a blue LED and a phosphor, and the phosphor is excited by blue light and emits yellow fluorescence.

The mixture of blue light and yellow light results in a white emission.

Applications

- Optical indicators.
- Coupling into light guides.
- Backlighting (LCD, cellular phones, switches, keys, displays, illuminated advertising, general lighting).
- Coupling into light guides; Interior automotive lighting (e.g. dashboard backlighting, etc.).

Device Selection Guide

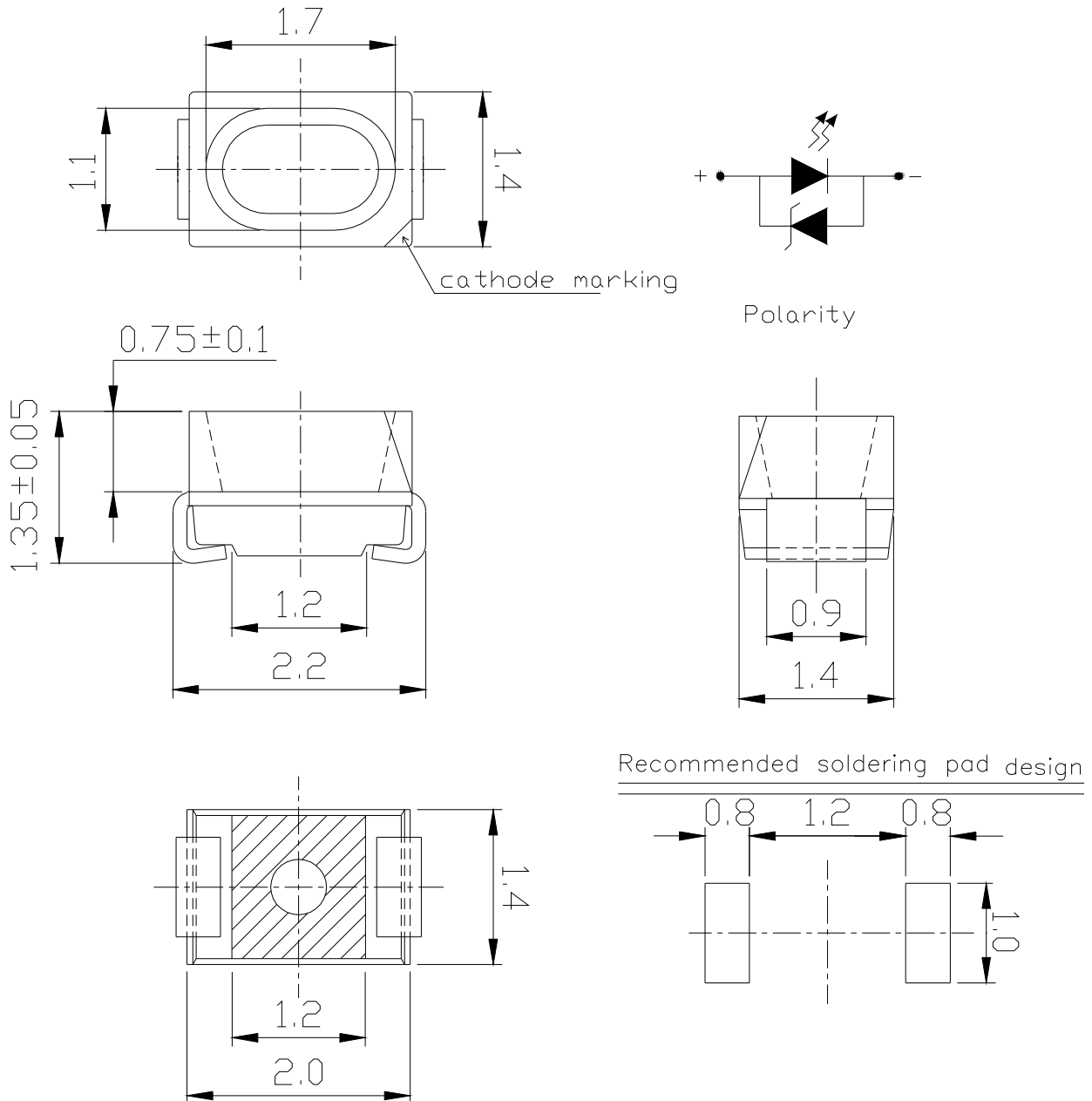
Chip	Emitted Color	Resin Color
Material		
InGaN	Pure White	Water Clear

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Package Outline Dimensions



Notes: Tolerances unspecified are ±0.1mm.

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Absolute Maximum Ratings (Ta=25)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	25	mA
Peak Forward Current (Duty 1/10 @ 1KHz)	I _{FP}	100	mA
Power Dissipation	P _d	110	mW
Electrostatic Discharge(HBM)	ESD	2000	V
Operating Temperature	T _{opr}	-40 ~ +85	
Storage Temperature	T _{stg}	-40 ~ +90	
Soldering Temperature	T _{sol}	Reflow Soldering : 260 for 10 sec. Hand Soldering : 350 for 3 sec.	

Electro-Optical Characteristics (Ta=25)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	552	617	-----	mcd	I _F =20mA
Viewing Angle	2 _{1/2}	-----	120	-----	deg	I _F =20mA
Forward Voltage	V _F	2.7	3.3	3.7	V	I _F =20mA
Reverse Current	I _R	-----	-----	50	μ A	V _R =5V

Notes :

1. Tolerance of Luminous Intensity : ±11%
2. Tolerance of Forward Voltage : ±0.1V

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Bin Range of Forward Voltage

Group	Bin Code	Min.	Max.	Unit	Condition
N	10	2.7	2.9	V	IF=20mA
	11	2.9	3.1		
	12	3.1	3.3		
	13	3.3	3.5		
	14	3.5	3.7		

Notes: Tolerance of Forward Voltage $\pm 0.05V$

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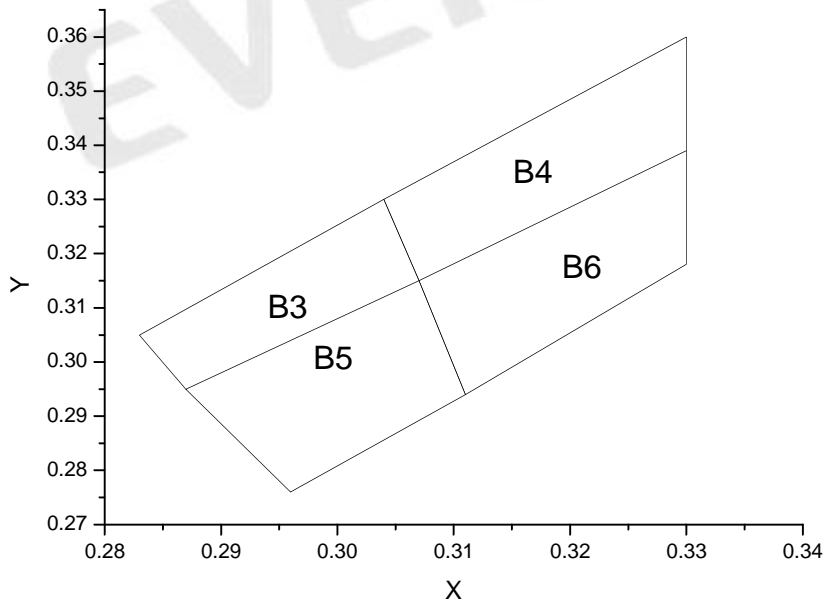
Bin Range of Chromaticity Coordinates

I_F=20mA

Group	Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
F	B3	0.287	0.295	B5	0.296	0.276
		0.283	0.305		0.287	0.295
		0.304	0.330		0.307	0.315
		0.307	0.315		0.311	0.294
	B4	0.307	0.315	B6	0.311	0.294
		0.304	0.33		0.307	0.315
		0.33	0.36		0.330	0.339
		0.33	0.339		0.330	0.318

Notes: Tolerance of Chromaticity Coordinates : ±0.01

CIE Chromaticity Diagram

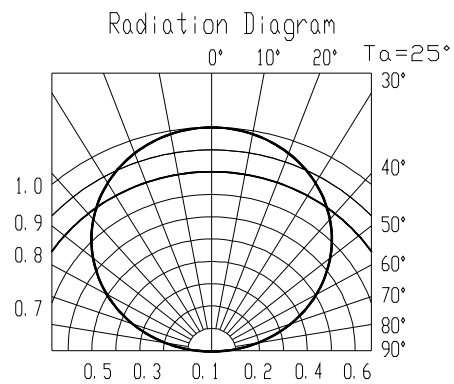
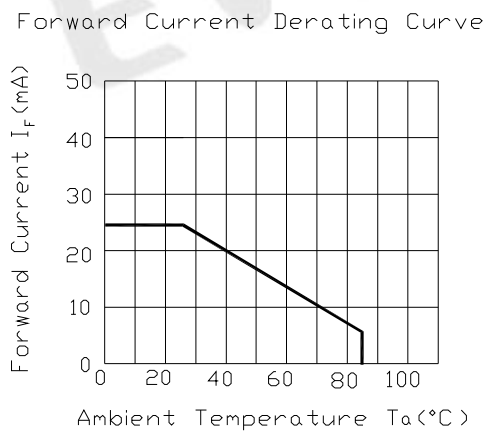
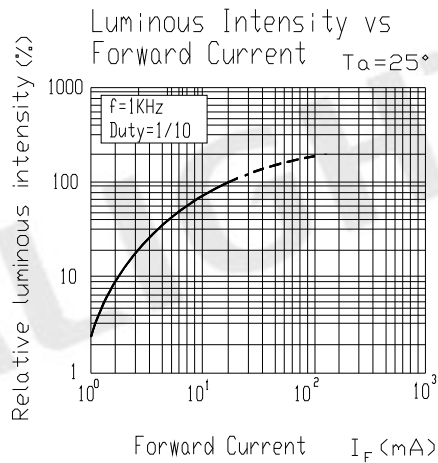
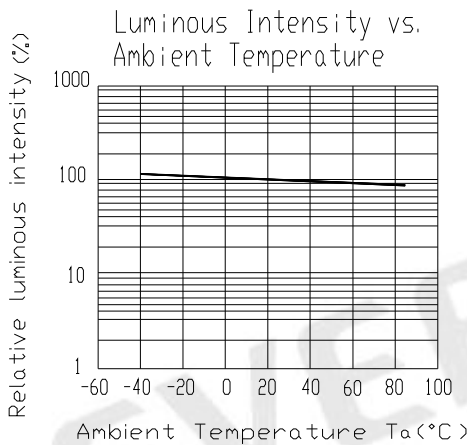
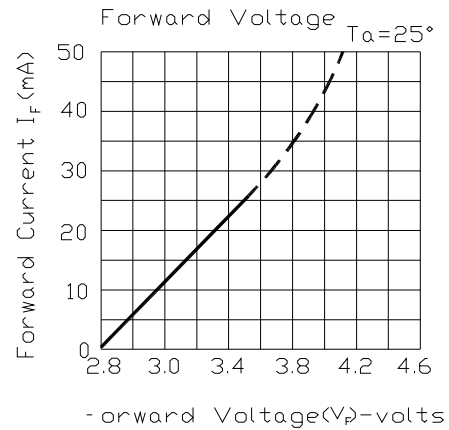
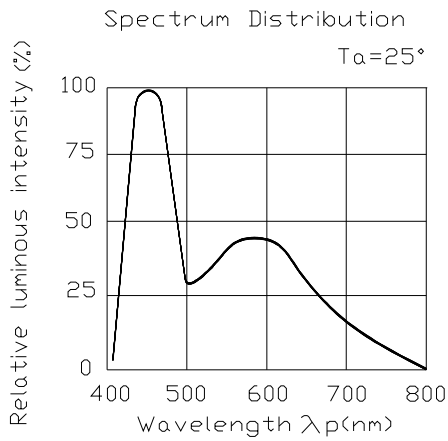


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Typical Electro-Optical Characteristics Curves



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Label Explanation

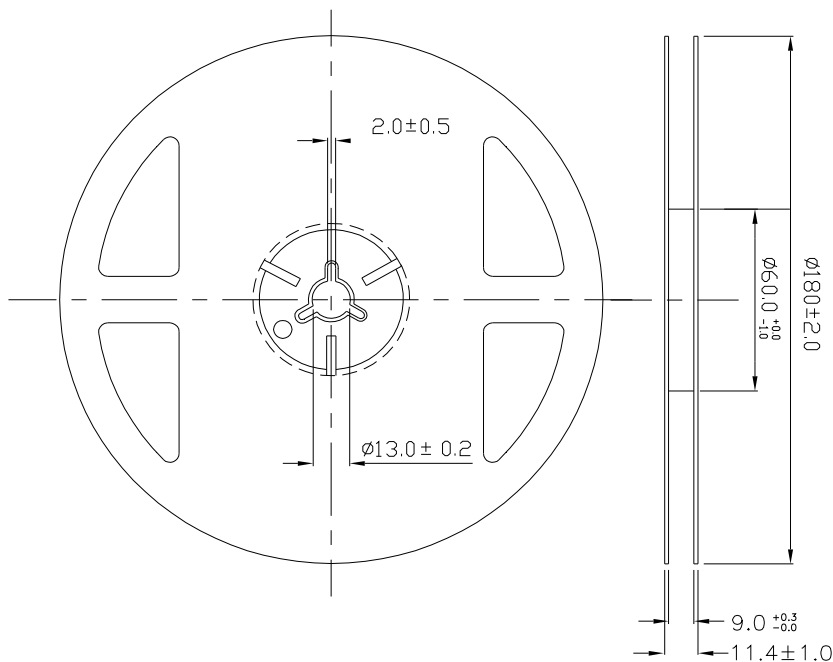
CAT: Luminous Intensity Rank

HUE: Chromaticity Coordinates

REF: Forward Voltage Rank



Reel Dimensions



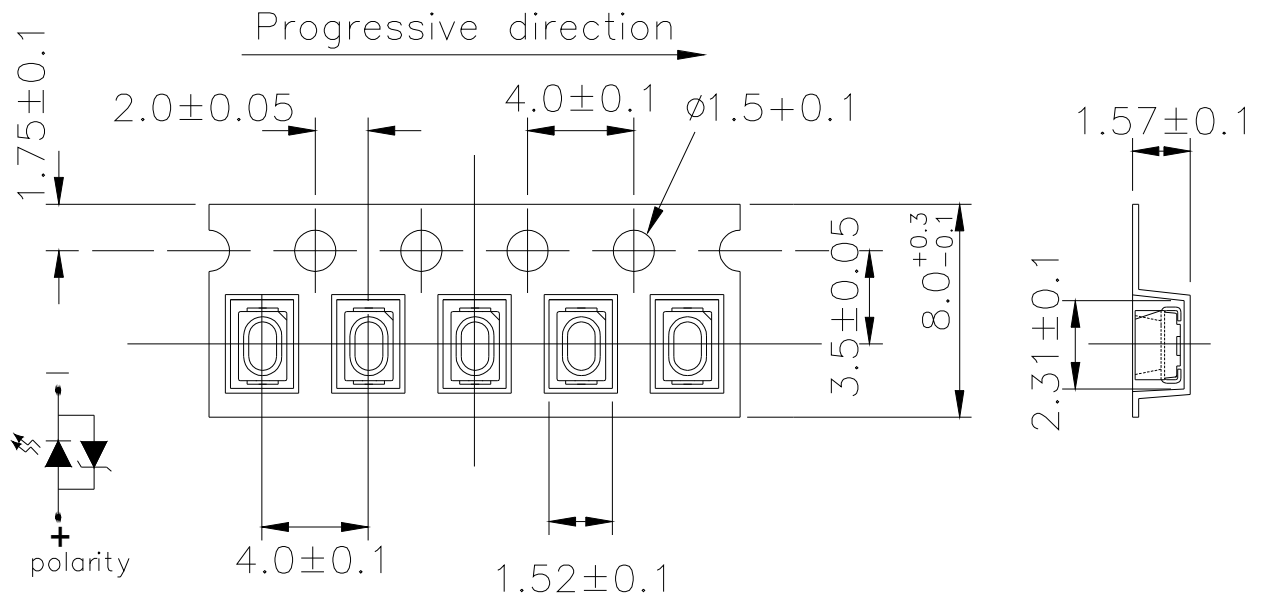
Note: The tolerances unless mentioned is ± 0.1 mm. Unit = mm

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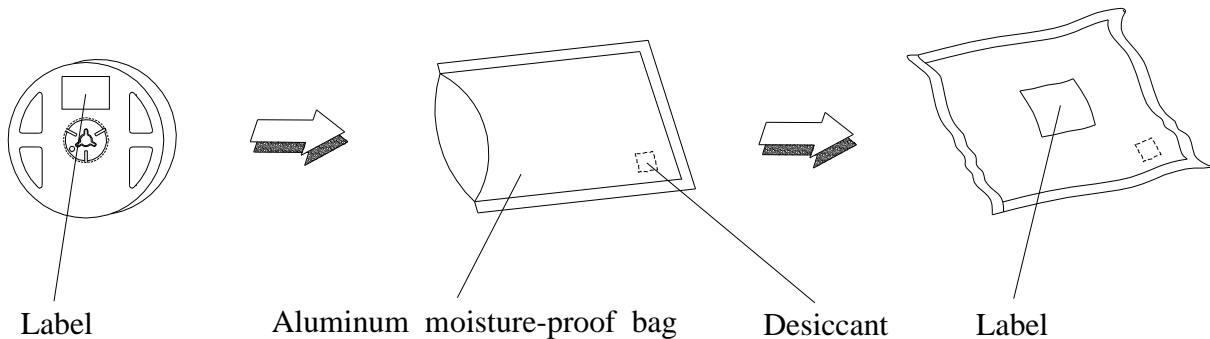
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Carrier Tape Dimensions: Loaded quantity 3000 pcs Per Reel.



Note: The tolerances unless mentioned is ± 0.1 mm Unit = mm

Moisture Resistant Packaging



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Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260 ±5 Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100 15min 5 min L : -40 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100 5min 10 sec L : -10 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	IF = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85 / 85%RH	1000 Hrs.	22 PCS.	0/1

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Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30 or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 1 year under 30 deg C or less and 60% RH or less.

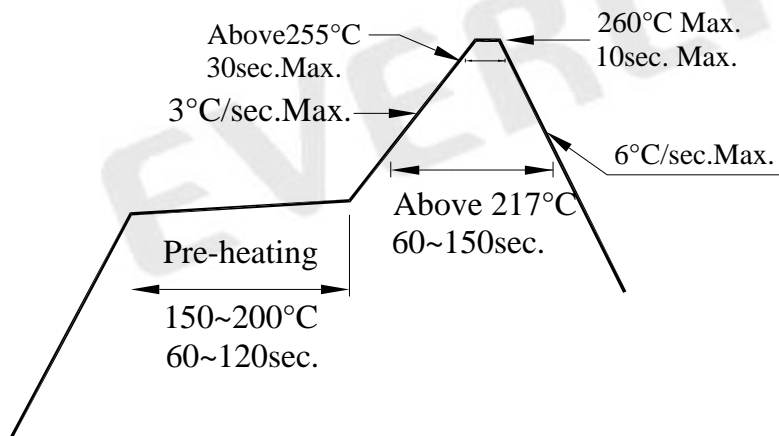
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5 for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

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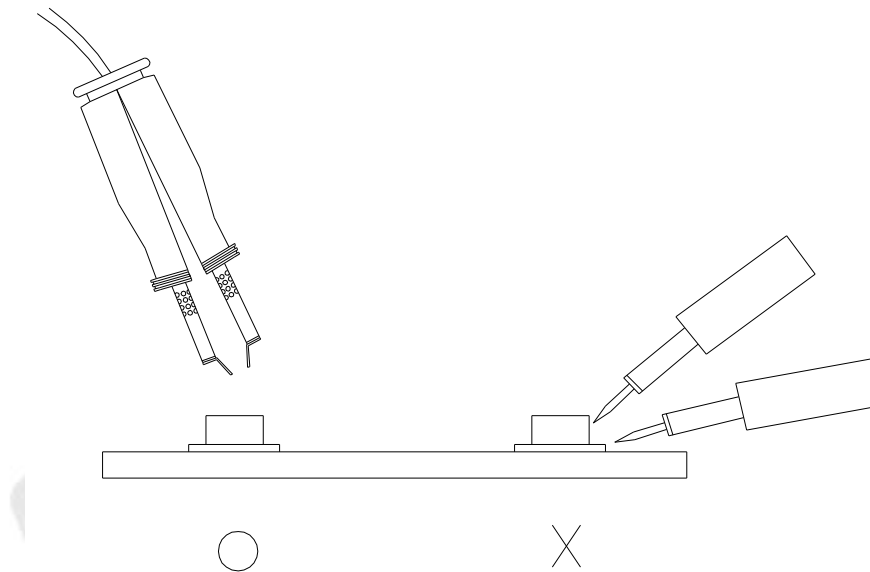
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4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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